

Equation Sheet for ME 433

For homework, quizzes, exams, and future reference.

Author: John M. Cimbala, Penn State University. Latest revision, 22 January 2024

General and conversions: $g = 9.807 \frac{\text{m}}{\text{s}^2}$, $\frac{0.3048 \text{ m}}{1 \text{ ft}}$, $\frac{1 \text{ mile}}{1609.3 \text{ m}}$, $\frac{1 \text{ kPa} \cdot \text{m}^2}{1 \text{ kN}}$, $\frac{1 \text{ kN} \cdot \text{m}}{1 \text{ kJ}}$, $\frac{1 \text{ kW} \cdot \text{s}}{1 \text{ kJ}}$, $\frac{1 \text{ Btu}}{1.055056 \text{ kJ}}$,
 $\frac{1 \text{ kg}}{2.205 \text{ lbm}}$, $\frac{1 \text{ ton}}{2000 \text{ lbm}}$, $\frac{1 \text{ tonne (metric ton)}}{1000 \text{ kg}}$, $\frac{1 \text{ g}}{10^6 \mu\text{g}}$, $\frac{1 \text{ m}}{10^6 \mu\text{m}}$, $\frac{1 \text{ m}}{10^9 \text{ nm}}$, $V_{\text{sphere}} = \frac{4}{3}\pi(R_p)^3 = \frac{1}{6}\pi(D_p)^3$.

Molecular weights and mols: $m = nM$, $M_{\text{air}} = 28.97 \text{ g/mol}$, $M_{\text{water}} = 18.02 \text{ g/mol}$, Avagadro's number: 6.0225×10^{23} .

Air at SATP: $P_{\text{SATP}} = 101.325 \text{ kPa}$, $T_{\text{SATP}} = 298.15 \text{ K}$, $\rho = 1.184 \text{ kg/m}^3$, $\mu = 1.849 \times 10^{-5} \text{ kg/(m s)}$, $\lambda = 0.06704 \mu\text{m}$.

Air at P & T: $\rho = \frac{P}{R_{\text{air}} T}$, $\mu \approx \mu_s \left(\frac{T}{T_{s,0}} \right)^{3/2} \frac{T_{s,0} + T_s}{T + T_s}$, $T_{s,0} = 298.15 \text{ K}$, $T_s = 110.4 \text{ K}$, $\mu_s = 1.849 \times 10^{-5} \frac{\text{kg}}{\text{m} \cdot \text{s}}$, $\lambda = \frac{\mu}{0.499} \sqrt{\frac{\pi}{8\rho P}}$

Ideal gas: $PV = nR_u T$, $R = R_u / M$, $PV = mRT$, $P = \rho RT$, $R_u = 8.314 \frac{\text{kJ}}{\text{kmol} \cdot \text{K}}$, $R_{\text{air}} = 0.287 \frac{\text{kJ}}{\text{kg} \cdot \text{K}} = 287.0 \frac{\text{J}}{\text{kg} \cdot \text{K}}$.

Volume and mass flow rate: $Q = \dot{V} = UA_c$, $\dot{m} = \rho Q = \rho \dot{V}$, $Q_{\text{standard}} = Q_{\text{actual}} \frac{P}{P_{\text{SATP}}} \frac{T_{\text{SATP}}}{T}$, $P_{\text{SATP}} = 101.325 \text{ kPa} = 760 \text{ mm Hg}$, $T_{\text{SATP}} = 25^\circ \text{C} = 298.15 \text{ K}$

Ideal gas mixture: $m_t = \sum_{j=1}^J m_j$, $n_t = \sum_{j=1}^J n_j$, $P = \sum_{j=1}^J P_j$, $V = \sum_{j=1}^J V_j$, $f_j = \frac{m_j}{m_t} = y_j \frac{M_j}{M_t}$, $y_j = \frac{n_j}{n_t} = \frac{P_j}{P} = \frac{V_j}{V}$, $M_j = \frac{m_j}{n_j}$,
 $PV = n_t R_u T$, $P_j V = n_j R_u T$, $PV_j = n_j R_u T$, $M_t = \sum_{j=1}^J (y_j M_j)$, $c_j = \frac{m_j}{V}$, $c_{\text{molar},j} = \frac{n_j}{V} = \frac{c_j}{M_j}$, $c_j = y_j \frac{M_j}{R_u} \frac{P}{T}$, $\dot{m}_j = c_j Q$.

Relative humidity & vapor pressure: $RH = \Phi = \frac{P_{\text{H}_2\text{O}}}{P_{\text{v,H}_2\text{O}}} \times 100\% = \frac{P_{\text{H}_2\text{O}}}{P_{\text{sat,H}_2\text{O}}} \times 100\%$, $y_{\text{H}_2\text{O}} = \frac{P_{\text{H}_2\text{O}}}{P_{\text{atm}}}$, $P_v = P_{\text{sat}}$ for any VOC.

First-order ODE: $\frac{dy}{dt} = B - Ay$. For a step function change and constant A and B , $t_{1/2} = \frac{-\ln(1/2)}{A} = -\ln(1/2)\tau$, $y_{ss} = \frac{B}{A}$,
 $\tau = 1/A$, and the solution at any time t is $y(t) = y_{ss} - [y_{ss} - y(0)]\exp(-At)$.

Emission factors (EPA AP-42): $EF = \frac{\dot{m}_{\text{pollutant}} \text{ (or } m_{\text{pollutant}} \text{)}}{\text{some appropriate denominator}}$, $\dot{m}_{\text{d (discharged)}} = (1 - \eta)\dot{m}_{\text{g (generated)}}$ or $m_{\text{d}} = (1 - \eta)m_{\text{g}}$, where η = APCS removal efficiency

Combustion of hydrocarbons: $C_x H_y + a(O_2 + 3.76 N_2) \rightarrow bCO_2 + cH_2O + dN_2$, $a = a_{\text{stoich}}$ if *stoichiometric* combustion,

Dry air = 21% O_2 , 79% N_2 , Equivalence ratio $\Phi = \frac{(F/A)_n}{(F/A)_{n, \text{stoich}}} = \frac{1/a}{1/a_{\text{stoich}}} = \frac{a_{\text{stoich}}}{a}$ where a = actual molar coefficient.

Flux chamber: $\frac{dm_j}{dt} = V \frac{dc_j}{dt} = c_{j,a} Q_a + S_j - c_j Q_a$, $\dot{m}_{j, \text{generated}} = S_j = (c_{j,ss} - c_{j,a}) Q_a$, $c_{j,ss} = c_{j,a} + \frac{S_j}{Q_a}$, $\tau = \frac{V}{Q_a}$,
 $t_{1/2} = -\ln(1/2) \frac{V}{Q_a}$, and the solution at any time t is $c_j(t) = c_{j,ss} - [c_{j,ss} - c_j(0)] \exp\left(-\frac{Q_a}{V} t\right)$.

Tank filling: $m_{j, \text{displaced}} = f \frac{M_j P_{v,j}}{R_u T} V_{\text{liquid in}}$, $\dot{m}_{j, \text{displaced}} = f \frac{M_j P_{v,j}}{R_u T} Q_{\text{liquid in}}$, filling factor $f = \frac{P_j}{P_{v,j}}$, Loading factor $L_r = \frac{Q_{\text{liquid in}}}{V}$.

When a liquid puddle of species k sits at the bottom of a tank being filled with species j , emissions come from *both* j & k ,

$\dot{m}_{\text{total}} = \dot{m}_{j, \text{displaced}} + \dot{m}_{k, \text{displaced}} = f_j \frac{M_j P_{v,j}}{R_u T} Q_{\text{liquid in}} + f_k \frac{M_k P_{v,k}}{R_u T} Q_{\text{liquid in}}$, where $f_j = \frac{P_j}{P_{v,j}}$ & $f_k = \frac{P_k}{P_{v,k}} = 1$ since k is saturated.

Lapse rate: $\Gamma = -\frac{dT}{dz}$. Dry adiabatic lapse rate (neutral atmosphere) is $\Gamma_a = \frac{gM}{R_u} \frac{k-1}{k}$.

Gradient diffusion of A: $J_A = -b \frac{da}{dz}$, where $a = \frac{A}{V}$ and A = mass, energy, momentum, ... For mass, $M_j J_j = -D_{aj} \frac{dc_j}{dz}$.

Gaussian plume model: [h_s is actual stack height, δh is additional plume elevation due to buoyancy of the plume]

- Absorbing ground: $c_j = \frac{\dot{m}_{j,s}}{2\pi U \sigma_y \sigma_z} \exp \left\{ -\frac{1}{2} \left[\left(\frac{y}{\sigma_y} \right)^2 + \left(\frac{z-H}{\sigma_z} \right)^2 \right] \right\}$, where $H = h_s + \delta h$ = effective stack height.
- Reflecting ground: $c_j = \frac{\dot{m}_{j,s}}{2\pi U \sigma_y \sigma_z} \left[\exp \left\{ -\frac{1}{2} \left[\left(\frac{y}{\sigma_y} \right)^2 + \left(\frac{z-H}{\sigma_z} \right)^2 \right] \right\} + \exp \left\{ -\frac{1}{2} \left[\left(\frac{y}{\sigma_y} \right)^2 + \left(\frac{z+H}{\sigma_z} \right)^2 \right] \right\} \right]$.
- Absorbing ground w/ inversion: $c_j = \frac{\dot{m}_{j,s}}{2\pi U \sigma_y \sigma_z} \exp \left[-\frac{1}{2} \left(\frac{y}{\sigma_y} \right)^2 \right] \left\{ \exp \left[-\frac{1}{2} \left(\frac{z-H}{\sigma_z} \right)^2 \right] + \exp \left[-\frac{1}{2} \left(\frac{z-(2H_T-H)}{\sigma_z} \right)^2 \right] \right\}$,
where H = effective stack height and H_T is the elevation of the reflecting part of the inversion.
- Reflecting ground w/ elevated inversion (fumigating plume):
 $c_j = \frac{\dot{m}_{j,s}}{2\pi U \sigma_y \sigma_z} \exp \left[-\frac{1}{2} \left(\frac{y}{\sigma_y} \right)^2 \right] \sum_{i=-\infty}^{\infty} \left\{ \exp \left[-\frac{1}{2} \left(\frac{z-H-2iH_T}{\sigma_z} \right)^2 \right] + \exp \left[-\frac{1}{2} \left(\frac{z+H-2iH_T}{\sigma_z} \right)^2 \right] \right\}$
- Fumigating **approximation**, reflecting ground, elevated inversion, far downwind: $c_{j,F} = \frac{\dot{m}_{j,s}}{\sqrt{2\pi} U \sigma_y H_T} \exp \left[-\frac{1}{2} \left(\frac{y}{\sigma_y} \right)^2 \right]$.
- For all the above, $\sigma_y = ax^b$, $\sigma_z = cx^d + f$. **Note:** x in units of km and σ_y and σ_z in units of m. Use **Tables 1 & 2** for a - f .

Table 1. Stability Classifications for Calculation of Dispersion Coefficients, Gaussian Plume Model

(adapted from Martin, 1976)

Stability increases as classification letter increases: A very unstable ... C & D near neutral ... F very stable

Wind Speed (m/s) ¹	Daytime Incoming Solar Radiation			Nighttime Cloudiness ⁵		Day or Night
	Strong ²	Moderate ³	Slight ⁴	Cloudy (>1/2)	Clear (<1/2)	Overcast
< 2	A	A-B ⁶	B	E	F	D
2-3	A-B	B	C	E	F	D
3-5	B	B-C	C	D	E	D
5-6	C	C-D	D	D	D	D
> 6	C	D	D	D	D	D

¹Wind speed is measured at 10 m above the ground.

²Strong = clear summer day with sun higher than 60° above the horizon.

³Moderate = summer day with a few broken clouds, or a clear day with sun 35-60° above the horizon.

⁴Slight = fall afternoon, or a cloudy summer day, or a clear summer day with sun 15-35° above the horizon.

⁵Nighttime cloudiness is defined as the fraction of sky covered by clouds.

⁶For two stability classification letters like A-B, B-C, or C-D, **average** the two values obtained from Table 2.

Table 2. Curve-Fit Constants for Calculation of Dispersion Coefficients, Gaussian Plume Model

(adapted from Martin, 1976)

Class	All x		$x < 1$ km			$x > 1$ km		
	a	b	c	d	f	c	d	f
A	213	0.894	440.8	1.941	9.27	459.7	2.094	-9.6
B	156	0.894	106.6	1.149	3.3	108.2	1.098	2.0
C	104	0.894	61.0	0.911	0	61.0	0.911	0
D	68.0	0.894	33.2	0.725	-1.7	44.5	0.516	-13.0
E	50.5	0.894	22.8	0.678	-1.3	55.4	0.305	-34.0
F	34.0	0.894	14.35	0.740	-0.35	62.6	0.180	-48.6

Gaussian puff diffusion model for absorbing and reflecting ground:

• Absorbing:
$$c_j(x, y, z, t) = \frac{m_j}{\pi \sqrt{2\pi} \sigma_{xi} \sigma_{yi} \sigma_{zi}} \exp \left\{ -\frac{1}{2} \left[\left(\frac{x - Ut}{\sigma_{xi}} \right)^2 + \left(\frac{y}{\sigma_{yi}} \right)^2 + \left(\frac{z - H}{\sigma_{zi}} \right)^2 \right] \right\},$$
 but we care about **dose** not

concentration since this is unsteady. After integration we get:

$$D_j(x, y, z) = \frac{m_j}{\pi U \sigma_{yi} \sigma_{zi}} \exp \left\{ -\frac{1}{2} \left[\left(\frac{y}{\sigma_{yi}} \right)^2 + \left(\frac{z - H}{\sigma_{zi}} \right)^2 \right] \right\}$$

• Reflecting:
$$c_j(x, y, z, t) = \frac{m_j}{\pi \sqrt{2\pi} \sigma_{xi} \sigma_{yi} \sigma_{zi}} \exp \left[-\frac{1}{2} \left(\frac{y}{\sigma_{yi}} \right)^2 \right] \exp \left[-\frac{1}{2} \left(\frac{x - Ut}{\sigma_{xi}} \right)^2 \right] \left\{ \exp \left[-\frac{1}{2} \left(\frac{z - H}{\sigma_{zi}} \right)^2 \right] + \exp \left[-\frac{1}{2} \left(\frac{z + H}{\sigma_{zi}} \right)^2 \right] \right\}$$

$$D_j(x, y, z) = \frac{m_j}{\pi U \sigma_{yi} \sigma_{zi}} \exp \left[-\frac{1}{2} \left(\frac{y}{\sigma_{yi}} \right)^2 \right] \left\{ \exp \left[-\frac{1}{2} \left(\frac{z - H}{\sigma_{zi}} \right)^2 \right] + \exp \left[-\frac{1}{2} \left(\frac{z + H}{\sigma_{zi}} \right)^2 \right] \right\}$$

• For all the above, $\sigma_{xi} = \sigma_{yi} = ax^b$, $\sigma_{zi} = cx^d$. **Note: x , σ_{yi} , and σ_{zi} are all in units of m.** Use **Table 3** for a - d .

Table 3. Curve-Fit Constants for Instantaneous Dispersion Coefficients, Gaussian Puff Model

(adapted from Slade, 1968 as found in Heinsohn and Kabel, 1999)

Stability condition	a	b	c	d
Unstable	0.14	0.92	0.53	0.73
Neutral	0.06	0.92	0.15	0.70
Very Stable	0.02	0.89	0.05	0.61

Particles:
$$c_{\text{number}, j} = \frac{c_j}{m_{p, \text{mean}}}, \quad m_{p, \text{mean}} = \rho_p \frac{1}{6} \pi (D_{p, \text{am}}(\text{mass}))^3, \quad \vec{F}_{\text{gravity}} = (\rho_p - \rho) \frac{\pi}{6} D_p^3 \vec{g}, \quad \vec{F}_{\text{drag}} = -\frac{\rho}{8} \frac{C_D}{C} \pi D_p^2 \vec{v}_r |\vec{v}_r|,$$

where v_r = **relative particle velocity**, $\vec{v}_r = \vec{v} - \vec{U}$, where \vec{v} is the particle velocity and \vec{U} is the air velocity.

Kn is the **Knudsen number**, λ is the **mean free path** of air molecules, and C is the **Cunningham correction factor**,

$$\text{Kn} = \frac{\lambda}{D_p}, \quad \lambda = \frac{\mu}{0.499 \sqrt{8\rho P}}, \quad C = 1 + \text{Kn} \left[2.514 + 0.80 \exp \left(-\frac{0.55}{\text{Kn}} \right) \right], \quad \text{and } C_D = C_D(\text{Re}), \quad \text{where } \text{Re} = \frac{\rho |\vec{v}_r| D_p}{\mu},$$

Stokes: $C_D = \frac{24}{\text{Re}}$ for $\text{Re} < 0.1$, **Morrison**:
$$C_D \approx \frac{24}{\text{Re}} + \frac{2.6 \left(\frac{\text{Re}}{5.0} \right)}{1 + \left(\frac{\text{Re}}{5.0} \right)^{1.52}} + \frac{0.411 \left(\frac{\text{Re}}{2.63 \times 10^5} \right)^{-7.94}}{1 + \left(\frac{\text{Re}}{2.63 \times 10^5} \right)^{-8.00}} + \frac{0.25 \left(\frac{\text{Re}}{10^6} \right)}{1 + \left(\frac{\text{Re}}{10^6} \right)} \quad \text{for } \text{Re} < 10^6.$$

Equation of particle motion:
$$\frac{d\vec{v}}{dt} = \frac{\rho_p - \rho}{\rho_p} \vec{g} - \frac{3}{4} \frac{\rho}{\rho_p} \frac{C_D}{C} \frac{1}{D_p} \vec{v}_r |\vec{v}_r|.$$

Terminal settling speed:
$$V_t = \sqrt{\frac{4}{3} \frac{\rho_p - \rho}{\rho} g D_p \frac{C}{C_D}}, \quad \text{Re} = \frac{\rho V_t D_p}{\mu}, \quad \text{Stokes flow approx. (Re} < 0.1), \quad V_t = \frac{\rho_p - \rho}{18} D_p^2 g \frac{C}{\mu}.$$

Non-spherical: Aero:
$$V_t = \sqrt{\frac{4}{3} \frac{\rho_0 - \rho}{\rho} g D_{ae} \frac{C}{C_D}}, \quad \rho_0 = 1000 \frac{\text{kg}}{\text{m}^3}, \quad \text{Spherical: } V_t = \sqrt{\frac{4}{3} \frac{\rho_p - \rho}{\rho} g D_{se} \frac{C}{C_D}}, \quad \text{Volume: } V_p = \frac{\pi D_{ve}^3}{6}.$$

Gaussian plume with particle settling (for particles the ground is always absorbing): Set $H_0 = H$ at $x = 0$, and then

$$c_j = \frac{\dot{m}_{j,s}}{2\pi U \sigma_y \sigma_z} \exp \left\{ -\frac{1}{2} \left[\left(\frac{y}{\sigma_y} \right)^2 + \left(\frac{z - [H_0 - (V_t x / U)]}{\sigma_z} \right)^2 \right] \right\}.$$

Gaussian puff with particle settling (for particles the ground is always absorbing): Set $H_0 = H$ at $x = 0$, and then

$$D_j(x, y, z) = \frac{m_j}{\pi U \sigma_{yi} \sigma_{zi}} \exp \left\{ -\frac{1}{2} \left[\left(\frac{y}{\sigma_{yi}} \right)^2 + \left(\frac{z - [H_0 - (V_t x / U)]}{\sigma_{zi}} \right)^2 \right] \right\}.$$

Particle settling in containers, rooms, ducts, etc.:

Grade efficiency for particulate APCs: V_t (or v_r) = fnc(D_p), so η = fnc(D_p) & Grade efficiency: $\eta(D_p) = 1 - \frac{c}{c(\text{in})}$.

Settling in box, room, container of height H : $t_c = H/V_t$ = critical time; laminar and well-mixed are two extremes:

Laminar: $\frac{c_{\text{avg}}}{c_0} = 1 - \frac{t}{t_c}$, $\eta(D_p) = \frac{t}{t_c}$ if $t \leq t_c$; $\frac{c_{\text{avg}}}{c_0} = 0$, $\eta(D_p) = 1$ if $t > t_c$ Well-mixed: $\frac{c}{c_0} = \exp\left(-\frac{t}{t_c}\right)$, $\eta(D_p) = 1 - \exp\left(-\frac{t}{t_c}\right)$

Settling in duct: $L_c = \frac{HU}{V_t}$, Laminar: $\eta(D_p) = \frac{L}{L_c}$ if $L \leq L_c$; $\eta(D_p) = 1$ if $L > L_c$, Well-mixed: $\eta(D_p) = 1 - \exp\left(-\frac{L}{L_c}\right)$.

Inertial separation devices:

Terminal radial speed, inertial separation: $v_r = \sqrt{\frac{4}{3} \frac{\rho_p - \rho}{\rho} \frac{U_\theta^2}{r_m} D_p \frac{C}{C_D}}$, $\text{Re} = \frac{\rho v_r D_p}{\mu}$, where $\frac{U_\theta^2}{r_m}$ replaces g in the

equations, r_m = mean radius, $x = r_m \theta$, $L_c = \frac{WU_\theta}{v_r}$, $\theta_c = \frac{L_c}{r_m}$. For **Stokes flow approx.** ($\text{Re} < 0.1$), $v_r = \frac{\rho_p - \rho}{18} D_p^2 \frac{U_\theta^2}{r_m \mu}$.

Laminar settling: $\eta(D_p) = \frac{L}{L_c}$ if $L < L_c$; $\eta(D_p) = 1$ if $L > L_c$. Well-mixed settling: $\eta(D_p) = 1 - \exp\left(-\frac{L}{L_c}\right)$.

Standard Lapple cyclone: $\eta(D_p) = \frac{1}{1 + (D_{p,\text{cut}}/D_p)^2}$, where $D_{p,\text{cut}} = \sqrt{\frac{3\mu D_2^3}{128\pi Q(\rho_p - \rho)}}$, D_2 = overall cyclone diameter.

Pressure drop and required power: $\Delta P = 40.96\rho \left(\frac{Q}{WH}\right)^2 = 2621.44\rho \frac{Q^2}{D_2^4}$, $\dot{W}_{\text{blower}} = \frac{Q\Delta P}{\eta_{\text{blower}}}$, where $W = \frac{D_2}{4}$ & $H = \frac{D_2}{2}$.

Air cleaners in series and parallel: For m cleaners, j is cleaner number in series or parallel.

Parallel: Gases: $\eta_{\text{overall}} = 1 - \sum_{j=1}^m f_j [1 - \eta_j]$ Particles: $\eta(D_p)_{\text{overall}} = 1 - \sum_{j=1}^m f_j [1 - \eta(D_p)_j]$, where $f_j = \frac{Q_j}{Q_{\text{total}}}$.

Series: Gases: $\eta_{\text{overall}} = 1 - \prod_{j=1}^m [1 - \eta_j]$ Particles: $\eta(D_p)_{\text{overall}} = 1 - \prod_{j=1}^m [1 - \eta(D_p)_j]$, and Q is the same through each cleaner.

Rain, Spray Chambers, and Wet Scrubbers as Air Pollution Control Systems:

C&E single-drop collection grade efficiency: $\eta_d(D_p)_{\text{CE}} = \left(\frac{r_1}{R_c}\right)^2 = \left(\frac{K_p}{K_p + 0.70}\right)^2$, $K_p = \frac{C_p(\rho_p - \rho)D_p^2 |V_{t,c} - V_{t,p}|}{9\mu D_c}$.

Slinn single-drop collection grade efficiency: $\eta_d(D_p)_{\text{Slinn}} = \frac{2}{\text{Re}_c \text{Sc}} \left[1 + 0.4 \left(\frac{\text{Re}_c}{2}\right)^{1/2} \text{Sc}^{1/3} + 0.16 \left(\frac{\text{Re}_c \text{Sc}}{2}\right)^{1/2} \right]$,

$$\text{Re}_c = \frac{\rho D_c V_{t,c}}{\mu}, \quad \text{Sc} = \frac{3\pi\mu^2 D_p}{\rho k_B T C_p}, \quad k_B = 1.381 \times 10^{-23} \frac{\text{J}}{\text{K}}.$$

Total (C&E and Slinn) single-drop collection grade efficiency: $\eta_d(D_p)_{\text{total}} = \eta_d(D_p)_{\text{CE}} + \eta_d(D_p)_{\text{Slinn}}$.

Overall collection grade efficiency for spray chambers and wet scrubbers: $\eta(D_p) = 1 - \exp\left(-\frac{L}{L_c}\right)$, where

Spray chamber: $L_c = \frac{2 Q_a V_c}{3 Q_s V_{t,c} \eta_d(D_p)_{\text{total}}} \frac{D_c}{D_p}$, $V_c = V_{t,c} - U_a$.

Wet scrubber: L_c must be estimated or calculated, depending on size and shape of the **packing material**.

Other Air Pollution Control Systems: Many other APCs have the same equation as above for grade removal efficiency, but each has a unique critical length that depends on particle diameter and needs to be calculated or measured,

$$\eta(D_p) = 1 - \exp\left(-\frac{L}{L_c}\right).$$

Air filters: (ε = porosity, U_0 = upstream air speed, L = filter thickness, $\eta_f(D_p)$ = single-fiber collection efficiency)

C&E single-fiber collection grade efficiency: $Stk = \frac{(\rho_p - \rho) D_p^2 (U_0 / \varepsilon)}{18 \mu D_f}$, $\eta_f(D_p)_{CE} = \left(\frac{Stk}{Stk + 0.425} \right)^2$.

Cheng single-drop collection grade efficiency: $D_{ap} = \frac{k_B TC_p}{3 \pi \mu D_p}$, $k_B = 1.381 \times 10^{-23} \frac{J}{K}$, $\alpha = f_f = 1 - \varepsilon$,

$k_K = -0.5 \ln(\alpha) + \alpha - 0.25 \alpha^2 - 0.75$, $Pe = \frac{D_f U_0}{D_{ap}}$, $\eta_f(D_p)_{Cheng} = 2.92 \left(\frac{1 - \alpha}{k_K} \right)^{1/3} Pe^{-2/3}$.

Total (C&E and Cheng) single-fiber collection grade efficiency: $\eta_f(D_p)_{total} = \eta_f(D_p)_{CE} + \eta_f(D_p)_{Cheng}$.

Overall collection grade efficiency for air filters: $L_c = \frac{\pi \varepsilon D_f}{4 (1 - \varepsilon) \eta_f(D_p)_{total}}$, $\eta(D_p) = 1 - \exp\left(-L/L_c\right)$.

Electrostatic Precipitators: (ESPs) $\eta(D_p) = 1 - \exp\left(-\frac{L}{L_c}\right) = 1 - \exp\left(-\frac{w_t A_{s,plates}}{Q_{ESP}}\right)$, w_t = terminal drift speed or migration speed, $A_{s,plates}$ = total surface area of collector plates, Q_{ESP} = total **actual** volume flow rate through the ESP.

Polydisperse Aerosol Particle Statistics for Grouped Data: j is bin (class) number and we assume lognormal distributions.

- j = bin number, range $D_{p,min,j} < D_p \leq D_{p,max,j}$, width $\Delta D_{p,j}$, mid value $D_{p,j}$ for $j = 1$ to J .
- n_j = number of particles in bin j , and n_t = total number of particles in the sample, $n_t = \sum n_j$.
- m_j = mass of particles in bin j , and m_t = total mass of particles in the sample, $m_t = \sum m_j$.
- $f(D_{p,j})$ = number fraction of particles per bin width for a **number distribution**.
- $g(D_{p,j})$ = mass fraction of particles per bin width for a **mass distribution**.

$$m_j = n_j \rho_p \frac{\pi (D_{p,j})^3}{6}$$

Histograms: Since non-equal bin widths, plot $f(D_{p,j}) = \frac{n_j}{n_t \Delta D_{p,j}}$ vs. $D_{p,j}$ (number) or $g(D_{p,j}) = \frac{m_j}{m_t \Delta D_{p,j}}$ vs. $D_{p,j}$ (mass).

Probability (number): $Prob_j(\text{number}) = f(D_{p,j}) \cdot \Delta D_{p,j} = \frac{n_j}{n_t}$, **Cumulative number distribution:** $F(a) = \int_0^a f(D_{p,j}) dD_p$.

Probability (mass): $Prob_j(\text{mass}) = g(D_{p,j}) \cdot \Delta D_{p,j} = \frac{m_j}{m_t}$, **Cumulative mass distribution:** $G(a) = \int_0^a g(D_{p,j}) dD_p$.

Median diameter: $F(D_{p,50}(\text{number})) = 0.50$ for number distribution, $G(D_{p,50}(\text{mass})) = 0.50$ for mass distribution.

Arithmetic mean diameter: $D_{p,am} = \int_0^\infty D_p f(D_p) dD_p = \frac{1}{n_t} \sum_{j=1}^J (n_j D_{p,j})$, **Standard deviation:** $\sigma = \sqrt{\frac{\sum_{j=1}^J [n_j (D_{p,j} - D_{p,am})^2]}{n_t - 1}}$.

Geometric mean diameter: $D_{p,gm} = (D_{p,1}^{n_1} D_{p,2}^{n_2} \dots D_{p,j}^{n_j} \dots D_{p,J}^{n_J})^{\frac{1}{n_t}} = \exp\left[\frac{1}{n_t} \sum_{j=1}^J (n_j \ln(D_{p,j}))\right]$, $D_{p,gm} = D_{p,50} = D_{p,median}$.

Geometric standard deviation: $\sigma_g = e^{\ln(\sigma_g)}$, $\ln(\sigma_g) = \sqrt{\frac{\sum_{j=1}^J \left\{ n_j [\ln(D_{p,j}) - \ln(D_{p,am})]^2 \right\}}{n_t - 1}}$, $\ln(D_p)_{,am} = \frac{\sum_{j=1}^J [n_j \ln(D_{p,j})]}{n_t}$.

For **lognormal** distributions, $D_{p,gm}(\text{number}) = D_{p,50}(\text{number})$ and $D_{p,gm}(\text{mass}) = D_{p,50}(\text{mass})$.

$$\sigma_g = \frac{D_{p,50}(\text{number})}{D_{p,15.9}(\text{number})} = \frac{D_{p,50}(\text{mass})}{D_{p,15.9}(\text{mass})} \text{ or } \sigma_g = \frac{D_{p,84.1}(\text{number})}{D_{p,50}(\text{number})} = \frac{D_{p,84.1}(\text{mass})}{D_{p,50}(\text{mass})} \text{ or } \sigma_g = \sqrt{\frac{D_{p,84.1}(\text{number})}{D_{p,15.9}(\text{number})}} = \sqrt{\frac{D_{p,84.1}(\text{mass})}{D_{p,15.9}(\text{mass})}}$$

Conversions: $\ln(D_{p,50}(\text{mass})) = \ln(D_{p,50}(\text{number})) + 3 [\ln(\sigma_g)]^2$, $\sigma_g = \exp\left\{\sqrt{\frac{[\ln(D_{p,50}(\text{mass})) - \ln(D_{p,50}(\text{number}))]^2}{3}}\right\}$.