

# Equation Sheet for ME 433

Print out for homework, quizzes, exams, and future reference.

Author: John M. Cimbala, Penn State University. Latest revision, 22 February 2021

**General and conversions:**  $g = 9.807 \frac{m}{s^2}$ ,  $\frac{0.3048 m}{1 ft}$ ,  $\frac{1 mile}{1.6093 m}$ ,  $\frac{1 kPa \cdot m^2}{1 kN}$ ,  $\frac{1 kN \cdot m}{1 kJ}$ ,  $\frac{1 kW \cdot s}{1 kJ}$ ,  $\frac{1 Btu}{1.055056 kJ}$ ,  
 $\frac{1 kg}{2.205 lbm}$ ,  $\frac{1 ton}{2000 lbm}$ ,  $\frac{1 tonne (metric ton)}{1000 kg}$ ,  $\frac{1 g}{10^6 \mu g}$ ,  $\frac{1 m}{10^6 \mu m}$ ,  $\frac{1 m}{10^9 nm}$ ,  $V_{sphere} = \frac{4}{3} \pi (R_p)^3 = \frac{1}{6} \pi (D_p)^3$ .

**Molecular weights and mols:**  $m = nM$ ,  $M_{air} = 28.97 \text{ g/mol}$ ,  $M_{water} = 18.02 \text{ g/mol}$ , Avagadro's number:  $6.0225 \times 10^{23}$ .

**Air at SATP:**  $P_{SATP} = 101.325 \text{ kPa}$ ,  $T_{SATP} = 298.15 \text{ K}$ ,  $\rho = 1.184 \text{ kg/m}^3$ ,  $\mu = 1.849 \times 10^{-5} \text{ kg/(m s)}$ ,  $\lambda = 0.06704 \mu m$ .

**Air at P & T:**  $\rho = \frac{P}{R_{air} T}$ ,  $\mu \approx \mu_s \left( \frac{T}{T_{s,0}} \right)^{3/2} \frac{T_{s,0} + T_s}{T + T_s}$ ,  $T_{s,0} = 298.15 \text{ K}$ ,  $T_s = 110.4 \text{ K}$ ,  $\mu_s = 1.849 \times 10^{-5} \frac{kg}{m \cdot s}$ ,  $\lambda = \frac{\mu}{0.499} \sqrt{\frac{\pi}{8\rho P}}$

**Ideal gas:**  $PV = nR_u T$ ,  $R = R_u / M$ ,  $PV = mRT$ ,  $P = \rho RT$ ,  $R_u = 8.314 \frac{kJ}{kmol \cdot K}$ ,  $R_{air} = 0.287 \frac{kJ}{kg \cdot K} = 287.0 \frac{J}{kg \cdot K}$ .

**Volume and mass flow rate:**  $Q = \dot{V} = UA_c$ ,  $\dot{m} = \rho Q = \rho \dot{V}$ ,  $Q_{standard} = Q_{actual} \frac{P}{P_{SATP}} \frac{T_{SATP}}{T}$ ,  $P_{SATP} = 101.325 \text{ kPa} = 760 \text{ mm Hg}$ ,  $T_{SATP} = 25^\circ C = 298.15 \text{ K}$

**Ideal gas mixture:**  $m_t = \sum_{j=1}^J m_j$ ,  $n_t = \sum_{j=1}^J n_j$ ,  $P = \sum_{j=1}^J P_j$ ,  $V = \sum_{j=1}^J V_j$ ,  $f_j = \frac{m_j}{m_t} = y_j \frac{M_j}{M_t}$ ,  $y_j = \frac{n_j}{n_t} = \frac{P_j}{P} = \frac{V_j}{V}$ ,  $M_j = \frac{m_j}{n_j}$ ,

$PV = n_t R_u T$ ,  $P_j V = n_j R_u T$ ,  $PV_j = n_j R_u T$ ,  $M_t = \sum_{j=1}^J (y_j M_j)$ ,  $c_j = \frac{m_j}{V}$ ,  $c_{molar,j} = \frac{n_j}{V} = \frac{c_j}{M_j}$ ,  $c_j = y_j \frac{M_j P}{R_u T}$ ,  $\dot{m}_j = c_j Q$ .

**Relative humidity & vapor pressure:**  $RH = \Phi = \frac{P_{H_2O}}{P_{v,H_2O}} \times 100\% = \frac{P_{H_2O}}{P_{sat,H_2O}} \times 100\%$ ,  $y_{H_2O} = \frac{P_{H_2O}}{P_{atm}}$ ,  $P_v = P_{sat}$  for any VOC.

**First-order ODE:**  $\frac{dy}{dt} = B - Ay$ . For a step function change and constant  $A$  and  $B$ ,  $t_{1/2} = \frac{-\ln(1/2)}{A} = -\ln(1/2)\tau$ ,  $y_{ss} = \frac{B}{A}$ ,  
 $\tau = 1/A$ , and the solution at any time  $t$  is  $y(t) = y_{ss} - [y_{ss} - y(0)] \exp(-At)$ .

**Emission factors (EPA AP-42):**  $EF = \frac{\dot{m}_{pollutant} \text{ (or } m_{pollutant})}{\text{some appropriate denominator}}$ ,  $\dot{m}_d \text{ (discharged)} = (1 - \eta) \dot{m}_g \text{ (generated)}$  or  $m_d = (1 - \eta) m_g$ , where  $\eta$  = APCS removal efficiency

**Combustion of hydrocarbons:**  $C_x H_y + a(O_2 + 3.76N_2) \rightarrow bCO_2 + cH_2O + dN_2$ ,  $a = a_{stoich}$  if *stoichiometric* combustion,

Dry air = 21% O<sub>2</sub>, 79% N<sub>2</sub>, Equivalence ratio =  $\Phi = \frac{(F/A)_n}{(F/A)_{n,stoich}} = \frac{1/a}{1/a_{stoich}} = \frac{a_{stoich}}{a}$  where  $a$  = actual molar coefficient.

**Flux chamber:**  $\frac{dm_j}{dt} = V \frac{dc_j}{dt} = c_{j,a} Q_a + S_j - c_j Q_a$ ,  $\dot{m}_{j,generated} = S_j = (c_{j,ss} - c_{j,a}) Q_a$ ,  $c_{j,ss} = c_{j,a} + \frac{S_j}{Q_a}$ ,  $\tau = \frac{V}{Q_a}$ ,

$t_{1/2} = -\ln(1/2) \frac{V}{Q_a}$ , and the solution at any time  $t$  is  $c_j(t) = c_{j,ss} - [c_{j,ss} - c_j(0)] \exp\left(-\frac{Q_a t}{V}\right)$ .

**Tank filling:**  $m_{j,displaced} = f \frac{M_j P_{v,j}}{R_u T} V_{liquid in}$ ,  $\dot{m}_{j,displaced} = f \frac{M_j P_{v,j}}{R_u T} Q_{liquid in}$ , filling factor  $f = \frac{P_j}{P_{v,j}}$ , Loading factor  $L_r = \frac{Q_{liquid in}}{V}$ .

When a liquid puddle of species  $k$  sits at the bottom of a tank being filled with species  $j$ , emissions come from both  $j$  &  $k$ ,

$\dot{m}_{total} = \dot{m}_{j,displaced} + \dot{m}_{k,displaced} = f_j \frac{M_j P_{v,j}}{R_u T} Q_{liquid in} + f_k \frac{M_k P_{v,k}}{R_u T} Q_{liquid in}$ , where  $f_j = \frac{P_j}{P_{v,j}}$  &  $f_k = \frac{P_k}{P_{v,k}} = 1$  since  $k$  is saturated.

**Gradient diffusion of A:**  $J_A = -b \frac{da}{dz}$ , where  $a = \frac{A}{V}$  and  $A$  = mass, energy, momentum, ... For mass,  $M_j J_j = -D_{aj} \frac{dc_j}{dz}$ .

**Gaussian plume model:** [ $h_s$  is actual stack height,  $\delta h$  is additional plume elevation due to buoyancy of the plume]

- Absorbing ground:  $c_j = \frac{\dot{m}_{j,s}}{2\pi U \sigma_y \sigma_z} \exp\left\{-\frac{1}{2}\left[\left(\frac{y}{\sigma_y}\right)^2 + \left(\frac{z-H}{\sigma_z}\right)^2\right]\right\}$ , where  $H = h_s + \delta h$  = effective stack height.
- Reflecting ground:  $c_j = \frac{\dot{m}_{j,s}}{2\pi U \sigma_y \sigma_z} \left[ \exp\left\{-\frac{1}{2}\left[\left(\frac{y}{\sigma_y}\right)^2 + \left(\frac{z-H}{\sigma_z}\right)^2\right]\right\} + \exp\left\{-\frac{1}{2}\left[\left(\frac{y}{\sigma_y}\right)^2 + \left(\frac{z+H}{\sigma_z}\right)^2\right]\right\} \right]$ .
- Absorbing ground w/ inversion:  $c_j = \frac{\dot{m}_{j,s}}{2\pi U \sigma_y \sigma_z} \exp\left[-\frac{1}{2}\left(\frac{y}{\sigma_y}\right)^2\right] \left\{ \exp\left[-\frac{1}{2}\left(\frac{z-H}{\sigma_z}\right)^2\right] + \exp\left[-\frac{1}{2}\left(\frac{z-(2H_T-H)}{\sigma_z}\right)^2\right] \right\}$

where  $H$  = effective stack height and  $H_T$  is the elevation of the reflecting part of the inversion.

- Reflecting ground w/ elevated inversion (fumigating plume):

$$c_j = \frac{\dot{m}_{j,s}}{2\pi U \sigma_y \sigma_z} \exp\left[-\frac{1}{2}\left(\frac{y}{\sigma_y}\right)^2\right] \sum_{i=-\infty}^{\infty} \left\{ \exp\left[-\frac{1}{2}\left(\frac{z-H-2iH_T}{\sigma_z}\right)^2\right] + \exp\left[-\frac{1}{2}\left(\frac{z+H-2iH_T}{\sigma_z}\right)^2\right] \right\}$$

- Fumigating *approximation*, reflecting ground, elevated inversion, far downwind:  $c_{j,F} = \frac{\dot{m}_{j,s}}{\sqrt{2\pi} U \sigma_y H_T} \exp\left[-\frac{1}{2}\left(\frac{y}{\sigma_y}\right)^2\right]$ .

- For all the above,  $\sigma_y = ax^b$ ,  $\sigma_z = cx^d + f$ . Note:  $x$  in units of km and  $\sigma_y$  and  $\sigma_z$  in units of m. Use Tables 1 & 2 for  $a$ - $f$ .

**Table 1. Stability Classifications for Calculation of Dispersion Coefficients, Gaussian Plume Model**  
(adapted from Martin, 1976)

Stability increases as classification letter increases: **A very unstable ... C & D near neutral ... F very stable**

| Wind Speed (m/s) <sup>1</sup> | Daytime Incoming Solar Radiation |                       |                     | Nighttime Cloudiness <sup>5</sup> |              | Day or Night |
|-------------------------------|----------------------------------|-----------------------|---------------------|-----------------------------------|--------------|--------------|
|                               | Strong <sup>2</sup>              | Moderate <sup>3</sup> | Slight <sup>4</sup> | Cloudy (>1/2)                     | Clear (<1/2) | Overcast     |
| < 2                           | A                                | A-B <sup>6</sup>      | B                   | E                                 | F            | D            |
| 2-3                           | A-B                              | B                     | C                   | E                                 | F            | D            |
| 3-5                           | B                                | B-C                   | C                   | D                                 | E            | D            |
| 5-6                           | C                                | C-D                   | D                   | D                                 | D            | D            |
| > 6                           | C                                | D                     | D                   | D                                 | D            | D            |

<sup>1</sup> Wind speed is measured at 10 m above the ground.

<sup>2</sup> Strong = clear summer day with sun higher than 60° above the horizon.

<sup>3</sup> Moderate = summer day with a few broken clouds, or a clear day with sun 35-60° above the horizon.

<sup>4</sup> Slight = fall afternoon, or a cloudy summer day, or a clear summer day with sun 15-35° above the horizon.

<sup>5</sup> Nighttime cloudiness is defined as the fraction of sky covered by clouds.

<sup>6</sup> For two stability classification letters like A-B, B-C, or C-D, *average* the two values obtained from Table 2.

**Table 2. Curve-Fit Constants for Calculation of Dispersion Coefficients, Gaussian Plume Model**  
(adapted from Martin, 1976)

| Class    | All $x$ |       | $x < 1$ km |       |       | $x > 1$ km |       |       |
|----------|---------|-------|------------|-------|-------|------------|-------|-------|
|          | $a$     | $b$   | $c$        | $d$   | $f$   | $c$        | $d$   | $f$   |
| <b>A</b> | 213     | 0.894 | 440.8      | 1.941 | 9.27  | 459.7      | 2.094 | -9.6  |
| <b>B</b> | 156     | 0.894 | 106.6      | 1.149 | 3.3   | 108.2      | 1.098 | 2.0   |
| <b>C</b> | 104     | 0.894 | 61.0       | 0.911 | 0     | 61.0       | 0.911 | 0     |
| <b>D</b> | 68.0    | 0.894 | 33.2       | 0.725 | -1.7  | 44.5       | 0.516 | -13.0 |
| <b>E</b> | 50.5    | 0.894 | 22.8       | 0.678 | -1.3  | 55.4       | 0.305 | -34.0 |
| <b>F</b> | 34.0    | 0.894 | 14.35      | 0.740 | -0.35 | 62.6       | 0.180 | -48.6 |

**Gaussian puff diffusion model:**

- Absorbing ground: 
$$c_j(x, y, z, t) = \frac{m_j}{\pi \sqrt{2\pi} \sigma_{xi} \sigma_{yi} \sigma_{zi}} \exp \left\{ -\frac{1}{2} \left[ \left( \frac{x-Ut}{\sigma_{xi}} \right)^2 + \left( \frac{y}{\sigma_{yi}} \right)^2 + \left( \frac{z-H}{\sigma_{zi}} \right)^2 \right] \right\}$$
- Ground level dose, absorbing ground: 
$$D_j(x, y, 0) = \frac{m_j}{\pi U \sigma_{yi} \sigma_{zi}} \exp \left\{ -\frac{1}{2} \left[ \left( \frac{y}{\sigma_{yi}} \right)^2 + \left( \frac{H}{\sigma_{zi}} \right)^2 \right] \right\}$$
, (double for reflecting).
- For all the above,  $\sigma_{xi} = \sigma_{yi} = ax^b$ ,  $\sigma_{zi} = cx^d$ . **Note:  $x$ ,  $\sigma_{yi}$ , and  $\sigma_{zi}$  are all in units of m.** Use **Table 3** for  $a-d$ .

**Table 3. Curve-Fit Constants for Instantaneous Dispersion Coefficients, Gaussian Puff Model**  
(adapted from Slade, 1968 as found in Heinsohn and Kabel, 1999)

| Stability condition | $a$  | $b$  | $c$  | $d$  |
|---------------------|------|------|------|------|
| Unstable            | 0.14 | 0.92 | 0.53 | 0.73 |
| Neutral             | 0.06 | 0.92 | 0.15 | 0.70 |
| Very Stable         | 0.02 | 0.89 | 0.05 | 0.61 |

**Particles:**  $c_{\text{number},j} = \frac{c_j}{m_{p,\text{mean}}}$ ,  $m_{p,\text{mean}} = \rho_p \frac{1}{6} \pi (D_{p,\text{am}}(\text{mass}))^3$ ,  $\vec{F}_{\text{gravity}} = (\rho_p - \rho) \frac{\pi}{6} D_p^3 \vec{g}$ ,  $\vec{F}_{\text{drag}} = -\frac{\rho}{8} \frac{C_D}{C} \pi D_p^2 \vec{v}_r |\vec{v}_r|$ ,

where  $v_r =$  **relative particle velocity**,  $\vec{v}_r = \vec{v} - \vec{U}$ , where  $\vec{v}$  is the particle velocity and  $\vec{U}$  is the air velocity.

Kn is the **Knudsen number**,  $\lambda$  is the **mean free path** of air molecules, and  $C$  is the **Cunningham correction factor**,

$\text{Kn} = \frac{\lambda}{D_p}$ ,  $\lambda = \frac{\mu}{0.499 \sqrt{8\rho P}}$ ,  $C = 1 + \text{Kn} \left[ 2.514 + 0.80 \exp \left( -\frac{0.55}{\text{Kn}} \right) \right]$ , and  $C_D = C_D(\text{Re})$ , where  $\text{Re} = \frac{\rho |\vec{v}_r| D_p}{\mu}$ ,

**Stokes:**  $C_D = \frac{24}{\text{Re}}$  for  $\text{Re} < 0.1$ , **Morrison:** 
$$C_D \approx \frac{24}{\text{Re}} + \frac{2.6 \left( \frac{\text{Re}}{5.0} \right)}{1 + \left( \frac{\text{Re}}{5.0} \right)^{1.52}} + \frac{0.411 \left( \frac{\text{Re}}{2.63 \times 10^5} \right)^{-7.94}}{1 + \left( \frac{\text{Re}}{2.63 \times 10^5} \right)^{-8.00}} + \frac{0.25 \left( \frac{\text{Re}}{10^6} \right)}{1 + \left( \frac{\text{Re}}{10^6} \right)}$$
 for  $\text{Re} < 10^6$ .

**Terminal settling speed:**  $V_t = \sqrt{\frac{4}{3} \frac{\rho_p - \rho}{\rho} g D_p \frac{C}{C_D}}$ ,  $\text{Re} = \frac{\rho V_t D_p}{\mu}$ . **Stokes flow approx. ( $\text{Re} < 0.1$ ),**  $V_t = \frac{\rho_p - \rho}{18} D_p^2 g \frac{C}{\mu}$ .

**Equation of particle motion:** 
$$\frac{d\vec{v}}{dt} = \frac{\rho_p - \rho}{\rho_p} \vec{g} - \frac{3}{4} \frac{\rho}{\rho_p} \frac{C_D}{C} \frac{1}{D_p} \vec{v}_r |\vec{v}_r|$$

**Grade efficiency for particulate APCS:**  $V_t$  (or  $v_r$ ) = fnc( $D_p$ ), so  $\eta = \text{fnc}(D_p)$  & **Grade efficiency:**  $\eta(D_p) = 1 - \frac{c}{c(\text{in})}$ .

**Settling in box, room, container of height  $H$ :**  $t_c = H/V_t$  = critical time; **laminar and well-mixed are two extremes:**

**Laminar:**  $\frac{c_{\text{avg}}}{c_0} = 1 - \frac{t}{t_c}$ ,  $\eta(D_p) = \frac{t}{t_c}$  if  $t \leq t_c$ ;  $\frac{c_{\text{avg}}}{c_0} = 0$ ,  $\eta(D_p) = 1$  if  $t > t_c$  **Well-mixed:**  $\frac{c}{c_0} = \exp \left( -\frac{t}{t_c} \right)$ ,  $\eta(D_p) = 1 - \exp \left( -\frac{t}{t_c} \right)$

**Settling in duct:**  $L_c = \frac{HU}{V_t}$ , **Laminar:**  $\eta(D_p) = \frac{L}{L_c}$  if  $L \leq L_c$ ;  $\eta(D_p) = 1$  if  $L > L_c$ , **Well-mixed:**  $\eta(D_p) = 1 - \exp \left( -\frac{L}{L_c} \right)$ .

**Non-spherical: Aero:**  $V_t = \sqrt{\frac{4}{3} \frac{\rho_0 - \rho}{\rho} g D_{ae} \frac{C}{C_D}}$ ,  $\rho_0 = 1000 \frac{\text{kg}}{\text{m}^3}$ , **Spherical:**  $V_t = \sqrt{\frac{4}{3} \frac{\rho_p - \rho}{\rho} g D_{se} \frac{C}{C_D}}$ , **Volume:**  $V_p = \frac{\pi D_{ve}^3}{6}$ .

**Gaussian Plume with Particle Settling:** 
$$c_j = \frac{\dot{m}_{j,s}}{2\pi U \sigma_y \sigma_z} \exp \left\{ -\frac{1}{2} \left[ \left( \frac{y}{\sigma_y} \right)^2 + \left( \frac{z - [H_0 - (V_t x / U)]}{\sigma_z} \right)^2 \right] \right\}$$
,  $H_0 = H$  at  $x = 0$ .

## Inertial separation devices:

**Terminal radial speed, inertial separation:**  $v_r = \sqrt{\frac{4 \rho_p - \rho}{3} \frac{U_\theta^2}{\rho} \frac{D_p}{r_m} \frac{C}{C_D}}$ ,  $\text{Re} = \frac{\rho v_r D_p}{\mu}$ , where  $\frac{U_\theta^2}{r_m}$  replaces  $g$  in the equations,  $r_m = \text{mean radius}$ ,  $x = r_m \theta$ ,  $L_c = \frac{W U_\theta}{v_r}$ ,  $\theta_c = \frac{L_c}{r_m}$ . For **Stokes flow approx.** ( $\text{Re} < 0.1$ ),  $v_r = \frac{\rho_p - \rho}{18} D_p^2 \frac{U_\theta^2}{r_m \mu}$ .

**Laminar settling:**  $\eta(D_p) = \frac{L}{L_c}$  if  $L < L_c$ ;  $\eta(D_p) = 1$  if  $L > L_c$ . **Well-mixed settling:**  $\eta(D_p) = 1 - \exp\left(-\frac{L}{L_c}\right)$ .

**Standard Lapple cyclone:**  $\eta(D_p) = \frac{1}{1 + (D_{p,\text{cut}}/D_p)^2}$ , where  $D_{p,\text{cut}} = \sqrt{\frac{3\mu D_2^3}{128\pi Q(\rho_p - \rho)}}$ ,  $D_2 = \text{overall cyclone diameter}$ .

**Pressure drop and required power:**  $\Delta P = 40.96\rho \left(\frac{Q}{WH}\right)^2 = 2621.44\rho \frac{Q^2}{D_2^4}$ ,  $\dot{W}_{\text{blower}} = \frac{Q\Delta P}{\eta_{\text{blower}}}$ , where  $W = \frac{D_2}{4}$  &  $H = \frac{D_2}{2}$ .

## Air cleaners in series and parallel: For $m$ cleaners, $j$ is cleaner number in series or parallel.

**Parallel:** **Gases:**  $\eta_{\text{overall}} = 1 - \sum_{j=1}^m f_j [1 - \eta_j]$  **Particles:**  $\eta(D_p)_{\text{overall}} = 1 - \sum_{j=1}^m f_j [1 - \eta(D_p)_j]$ , where  $f_j = \frac{Q_j}{Q_{\text{total}}}$ .

**Series:** **Gases:**  $\eta_{\text{overall}} = 1 - \prod_{j=1}^m [1 - \eta_j]$  **Particles:**  $\eta(D_p)_{\text{overall}} = 1 - \prod_{j=1}^m [1 - \eta(D_p)_j]$ , and  $Q$  is the same through each cleaner.

## Rain, Spray Chambers, and Wet Scrubbers as Air Pollution Control Systems:

**Single-drop collection grade efficiency:**  $\eta_d(D_p) = \left(\frac{r_1}{R_c}\right)^2 = \left(\frac{\text{Stk}}{\text{Stk} + 0.35}\right)^2$ , where  $\text{Stk} = \frac{(\rho_p - \rho) D_p^2 (U_0 - V_{t,p})}{18\mu D_c}$ .

**Overall collection grade efficiency:**  $\eta(D_p) = 1 - \exp\left(-L/L_c\right)$ , where  $L_c = \frac{2 Q_a V_c D_c}{3 Q_s V_{t,c} \eta_d(D_p)}$ ,  $V_c = V_{t,c} - U_a$  for a **spray**

**chamber.**  $L_c$  must be estimated or calculated for a **wet scrubber** – depends on size and shape of the **packing material**.

## Air filters: ( $\varepsilon = \text{porosity}$ , $U_0 = \text{air speed}$ , $L = \text{filter thickness}$ , $\eta_f(D_p) = \text{single-fiber collection efficiency}$ )

$\text{Stk} = \frac{(\rho_p - \rho) D_p^2 (U_0 / \varepsilon)}{18\mu D_f}$ ,  $\eta_f(D_p) = \left(\frac{\text{Stk}}{\text{Stk} + 0.425}\right)^2$ ,  $L_c = \frac{\pi \varepsilon D_f}{4(1 - \varepsilon) \eta_f(D_p)}$ ,  $\eta(D_p) = 1 - \exp\left(-L/L_c\right)$ .

## Electrostatic Precipitators: (ESPs)

$\eta(D_p) = 1 - \exp\left(-L/L_c\right)$ , where  $L_c$  is dependent on voltages, particle composition, air speed, gap widths, and many other parameters. On quizzes and exams,  $L_c$  would either be given, or would be the variable to be calculated.

## Polydisperse Aerosol Particle Statistics: $j$ is bin number.

- $j$  = class (bin) number with range  $D_{p,\text{min},j} < D_p \leq D_{p,\text{max},j}$ , width  $\Delta D_{p,j}$ , and mid value  $D_{p,j}$  for  $j = 1$  to  $J$ .
- $n_j$  = number of particles in bin  $j$ , and  $n_t$  = total number of particles in the sample,  $n_t = \sum n_j$ .
- $f(D_{p,j})$  = fraction of particles per bin width =  $n_j / (\Delta D_{p,j} n_t)$ .

**Probability of particle in bin  $j$ :**  $\text{Prob} = f(D_{p,j}) \cdot \Delta D_{p,j} = \frac{n_j}{n_t}$ , **Cumulative number distribution:**  $F(a) = \int_0^a f(D_{p,j}) dD_p$ .

**Median diameter:**  $F(D_{p,50}) = 0.50$ . For number distribution, use  $D_{p,50}$  (number); for mass use  $D_{p,50}$  (mass).

**Arithmetic mean diameter:**  $D_{p,\text{am}} = \int_0^\infty D_p f(D_p) dD_p = \frac{1}{n_t} \sum_{j=1}^J (n_j D_{p,j})$ .

**Geometric mean diameter:**  $D_{p,\text{gm}} = \left(D_{p,1}^{n_1} D_{p,2}^{n_2} \dots D_{p,j}^{n_j} \dots D_{p,J}^{n_J}\right)^{\frac{1}{n_t}} = \exp\left[\frac{1}{n_t} \sum_{j=1}^J (n_j \ln(D_{p,j}))\right]$ ,  $D_{p,\text{gm}} = D_{p,50} = D_{p,\text{median}}$ .

**Geometric standard deviation:**  $\sigma_g = e^{\ln(\sigma_g)}$ ,  $\ln(\sigma_g) = \sqrt{\frac{\sum_{j=1}^J \left\{ n_j \left[ \ln(D_{p,j}) - \ln(D_p)_{,am} \right]^2 \right\}}{n_t - 1}}$ ,  $\ln(D_p)_{,am} = \frac{\sum_{j=1}^J [n_j \ln(D_{p,j})]}{n_t}$ .

Or,  $\sigma_g = \frac{D_{p,50}}{D_{p,15.9}} = \frac{D_{p,84.1}}{D_{p,50}} = \sqrt{\frac{D_{p,84.1}}{D_{p,15.9}}}$ , and  $\sigma_g$  is the same whether based on the number or the mass distribution. So, we can

use *either* the number or mass values of  $D_{p,50}$ ,  $D_{p,15.9}$ , and  $D_{p,84.1}$ , i.e.,  $\sigma_g = \frac{D_{p,50}(\text{number})}{D_{p,15.9}(\text{number})} = \frac{D_{p,50}(\text{mass})}{D_{p,15.9}(\text{mass})}$ , etc., where

$D_{p,gm}(\text{number}) = D_{p,50}(\text{number})$ , and  $D_{p,gm}(\text{mass}) = D_{p,50}(\text{mass})$ .

**Conversion from number distribution to mass distribution:**  $m_j = n_j \rho_p \frac{\pi}{6} (D_{p,j})^3$ . **Mass fraction:**  $g(D_{p,j}) = \frac{m_j}{m_t}$ , but we

plot histograms as  $\frac{g(D_{p,j})}{\Delta D_{p,j}}$  for non-equal bin widths. **Cumulative mass distribution:**  $G(a) = \int_0^a g(D_{p,j}) dD_p$ .

Since  $\ln(D_{p,50}(\text{mass})) = \ln(D_{p,50}(\text{number})) + 3 \left[ \ln(\sigma_g) \right]^2$ ,  $\sigma_g = \exp \left\{ \sqrt{\frac{\left[ \ln(D_{p,50}(\text{mass})) - \ln(D_{p,50}(\text{number})) \right]}{3}} \right\}$ .

**Overall particle removal efficiency for a single particle cleaner (grouped data) :  $j$  is bin number.**

$\eta_{\text{overall}} = \sum_{j=1}^J \left[ \eta(D_{p,j}) \frac{m_j}{m_t} \right] = \sum_{j=1}^J \left[ \eta(D_{p,j}) \frac{c_j}{c_{\text{overall}}} \right]$   $\left( \frac{m_j}{m_t} \right)_{\text{out}} = \left( \frac{m_j}{m_t} \right)_{\text{in}} \frac{1 - \eta(D_{p,j})}{1 - \eta_{\text{overall}}}$  or  $g(D_{p,j})_{\text{out}} = g(D_{p,j})_{\text{in}} \frac{1 - \eta(D_{p,j})}{1 - \eta_{\text{overall}}}$ .