M E 433	Professor John M. Cimbala	Lecture 08
Today, we will:		
Continue exar	nple problem from last time – EFs from combustion	chemistry
• Do some exam	nple problems	
• Discuss how t	o measure emission rates and calculate EFs	
Example: EFs fr	rom combustion of natural gas (assume it is all mo	ethane) (continued)
	gas is burned in a power plant. There is no APCS. E	
stack at $T = 500$ I	X and $P = 100$ kPa.	
(a) To do: Estin	mate the mol fraction, mass fraction, mass concentra	tion, and molar
	CO_2 going up the stack. Give all answers to 3 signifi	-
	mate (from first principles and chemistry) the EF of	
	npare with EPA's published EFs for burning natural	gas (NG).
	ued from last class): We had,	
Chemical equation		-
~ 1 ~ 1 ~ 1	$CH_4 + a(O_2 + 3.76 N_2) \rightarrow bCO_2 + cH_2O + dN_2O_2 + cH_2O_2 + dN_2O_2 + cH_2O_2 + dN_2O_2 + d$	-
Solve for the mol	ar coefficients: $a = 2, b = 1, c = 2, d = 3.76a = 7.52$.	· ·
	$CH_4 + 2(O_2 + 3.76 N_2) \rightarrow CO_2 + 2H_2O + 7.52$	
Notice that <i>all</i> the	e carbon in the fuel is converted to carbon dioxide in	the products.
Our estimated EF	F was $EF = 2740 \frac{\text{kg CO}_2}{\text{Mg CH}_4}$. Let's compare to publish	ed EFs of
	Mg CH ₄	
EF = 53 kg		
EF = 53 - Kg	$\frac{\text{CO}_2}{\text{I SCF NG}}$ and $\text{EF} = 120,000 \frac{\text{lbm CO}_2}{10^6 \text{ SCF NG}}$	

Example: EFs and APCSs (Air Pollution Control Systems) in parallel

Given: On an average day, a chemical plant generates 40.0 Mg of a product, and in the process emits an air pollutant. The uncontrolled emission factor for the air pollutant is EF = 5.3 kg/Mg. The plant has in place an APCS with a removal efficiency E = 89.%.

(a) To do: Calculate the amount of the air pollutant actually emitted into the atmosphere on in one typical day. Give your answer in kg to two significant digits.Solution:

(b) To do: The government regulation gets more strict, and the plant is allowed to emit only 10 kg of the air pollutant per day. Calculate the minimum efficiency of a second APCS that is to be put in series with the existing one in order to meet the new regulation.

Solution:

Example: Emissions from a natural gas power plant

Given: A power plant burns natural gas (NG), and produces electricity at a rate of 860 MW (on average over the course of a year).

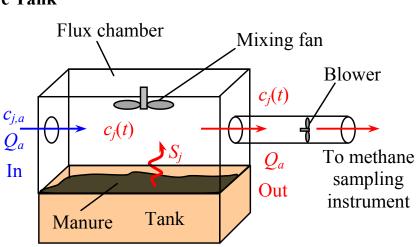
To do: Estimate (to 2 digits) how many million tons of CO_2 are emitted by this power plant per year.

Solution: First look up the EF of CO_2 emissions in an NG plant: EF = 1135 lbm CO_2/MWh .

Example: Methane from a Manure Tank

Given: Methane (CH₄) is emitted from a 2 m \times 1 m manure tank in a barn. A flux chamber is built on top of the tank to measure the emission rate. The following quantities are measured:

- $c_{j,a} = 0.0020 \text{ mg/m}^3$ (ambient mass concentration of CH₄ in the barn)
- Q_a = 0.18 m³/s (bulk air flow rate into the flux chamber)
 c_{j,ss} = 1.5 mg/m³ (steady-state



mass concentration of CH_4 leaving the flux chamber)

To do: Generate an emission factor, EF, for methane from a manure pile.

Solution: