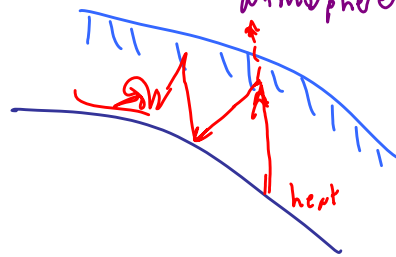


**Today, we will:**

- Discuss some more terminology related to the study of air pollution
- Begin a discussion of EFs (Emission Factors) – how to estimate emissions

More terminology & Definitions

- Greenhouse gases  $\equiv$  gas that alters the radiative properties of the atmosphere by trapping terrestrial infrared radiation  
eg.



$\text{CO}_2$ ,  $\text{CH}_4$ ,  $\text{N}_2\text{O}$   
nitrous oxide

$\text{H}_2\text{O}$  – see HW 2

is  $\text{CO}_2$  a HAP? – No it is not an HAP

$\text{CO}_2$  is not "air pollutant"

- Ozone depleting gas  $\equiv$  gas that destroys ozone ( $\text{O}_3$ ) in the stratosphere  
eg. R-11, R-12, Freon, CFC's

•  $\text{O}_3$  is harmful to breathe in the troposphere (where we live)

•  $\text{O}_3$  is desirable in the stratosphere – blocks harmful UV radiation

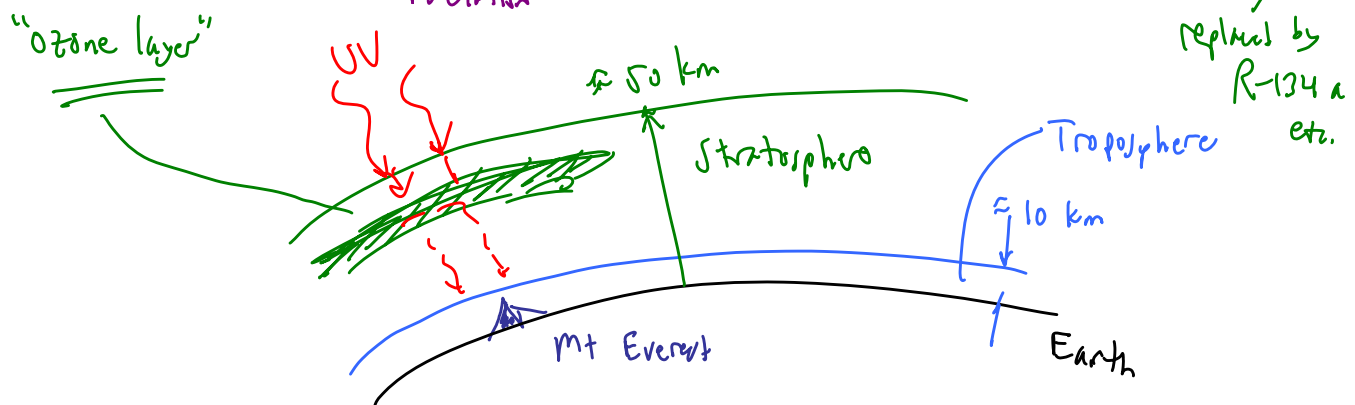
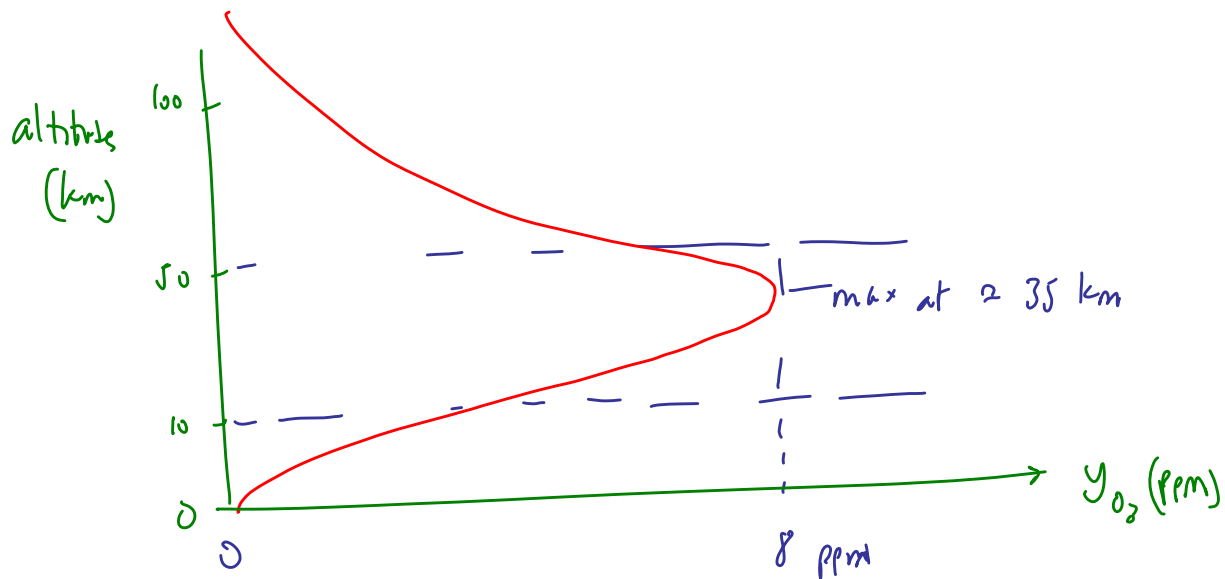


Fig 5.5 in P.S.P Ozone level



### Dominant Anthropogenic Sources of Air Pollutants

<u>Pollutant</u>	<u>#1 Source</u>	<u>#2 Source</u>
CO (carbon monoxide)	On-road vehicles (cars & trucks)	off-road vehicles (trains, planes, construction eq.)
NO <sub>x</sub> (all nitrogen-oxygen) NO, NO <sub>2</sub> , N <sub>2</sub> O, etc	Power plants (on road + off road vehicles together would be #1)	On-road vehicles
VOC <sub>s</sub> (volatile organic compounds)	Solvents like paint	On-road vehicles
SO <sub>2</sub> (sulfur dioxide)	Power plants (coal & oil)	Other industrial processes
PM <sub>10</sub> (particulate, 2.5 < D <sub>p</sub> < 10 μm) (coarse particulate)	Fugitive dust from roads	Fugitive dust from construction
PM <sub>2.5</sub> (D <sub>p</sub> < 2.5 μm) "fine"	Industry (chemical plants)	/mining vehicles

## Emission Factors (EFs)

Emission factors are a quick and dirty way to estimate emissions of air pollutants from various activities or manufacturing processes.

Definition of **Emission Factor**:  $EF = \frac{\text{mass of contaminant emitted}}{\text{mass of raw material used or product produced}}$  ☆

- Typical units are kg/Mg, but sometimes other units like mg/cigarette (for a particular product),  $\text{kg/m}^2$  (for evaporation of liquid solvents),  $\text{kg/mile}$  (for auto emissions), etc.
- EPA publishes EFs in document AP-42, so EFs are often called “AP-42 Emission Factors”.
- Sometimes EF is called Emission Index, **EI**, particularly for fuel combustion and power production.
- See EPA website [www.epa.gov/ttn/chief](http://www.epa.gov/ttn/chief). ☆
- **CHIEF** = ClearingHouse for Inventories and Emission Factors.
- EFs are “ballpark” estimates for “back of the envelope” calculations – typically good to only one or two significant digits.
- ☆ EFs are listed for uncontrolled emissions (no APCS used), but sometimes also list emissions with some APCS used (APCS = Air Pollution Control System).

*(Sometimes are listed also with some common APCS)*

- If no APCS, use EF directly to estimate emissions
- If an APCS is used, define

☆  $E = \text{removal efficiency of the APCS}$  (Some texts use  $\eta$ )  
notation of  $\Phi_{\text{APCS}}$ !  $\Phi_{\text{APCS}}$  EPA uses  $ER$   
(emission reduction)

$E$  is removal efficiency, so the emitted portion is  $1-E$

$m_{\text{discharged}} = (1-E) m_{\text{generated}}$  ← Estimate  $m_{\text{generated}}$  from the EF

Rate

$$\dot{m}_d = (1-E) \dot{m}_g$$

E.g. if  $E = 90\%$ , only 10% of the generated pollutant is actually emitted to the atmosphere

Example EF<sub>s</sub> → see EPA CHIEF website  
 → " Appendix from Heinschke & Cimbala  
 (Indoor Air Quality)

On Link tab of our course website

### Example, Open Hearth Furnace (OHF) for steel production.

Source	Units	Emission Factor		EMISSION FACTOR RATING	Particle Size Data
<u>Open hearth furnace</u>					
Melting and refining	kg/Mg (lb/ton) steel				
Uncontrolled		10.55	(21.1)	D	Yes
Controlled by ESP		0.14	(0.28)	D	Yes
Roof monitor		0.084	(0.168)	C	

### Example, Basic Oxygen Furnace (BOF) for steel production.

<u>Basic oxygen furnace (BOF)</u>					
Top blown furnace melting and refining	<u>kg/Mg (lb/ton) steel</u>				
Uncontrolled		14.25	(28.5)	B	
Controlled by open hood venter to:					
ESP		0.065	(0.13)	A	
Scrubber		0.045	(0.09)	B	

Electrostatic precipitator

$$EF = 14.25 \frac{\text{kg}}{\text{Mg}} \text{ of particulate air pollution}$$

meaning →

14.25 kg of particulate air pollution are emitted by a BOF for every Mg of steel produced

### Example: Emission Factors

**Given:** A steel mill has an open hearth furnace with which it does melting and refining. The furnace refines about 8 tons of steel per hour on average. (rate) in

**To do:** Estimate the uncontrolled emission rate of particles in kg/hr.

**Solution:** First we look up the EF of particle emissions in an open hearth furnace:

EF = 10.55 kg/Mg.

$$\begin{aligned} \dot{M}_{\text{particles}} &= 8 \frac{\cancel{\text{tons steel}}}{\text{hr}} \cdot \overset{\text{EF}}{\frac{10.55 \text{ kg particles}}{\cancel{\text{Mg steel}}}} \left( \frac{2000 \cancel{\text{lbm steel}}}{1 \cancel{\text{ton steel}}} \right) \cdot \left( \frac{1 \cancel{\text{kg steel}}}{2.205 \cancel{\text{lbm steel}}} \right) \\ &\quad \cdot \left( \frac{1 \cancel{\text{Mg steel}}}{1000 \cancel{\text{kg steel}}} \right) = 76.55 \text{ kg/hr} \end{aligned}$$

or  $\boxed{77 \frac{\text{kg}}{\text{hr}}}$

Most of these EF problems are good to only 1 or 2 significant digits. Let's typically give answers to 2 sig. digits

This is a typical example of how to use EFs