

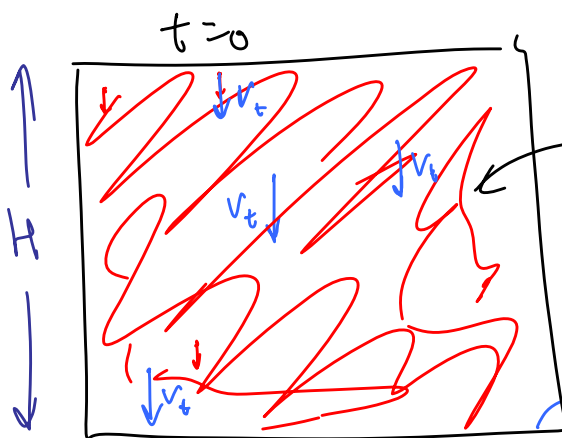
**Today, we will:**

- Continue to discuss applications of gravitational settling (in rooms and in ducts)
- Discuss difference between laminar settling and well-mixed settling

**Review of equations for terminal settling velocity:**

$$V_t = \sqrt{\frac{4}{3} \frac{\rho_p - \rho}{\rho} g D_p \frac{C}{C_D}}, \quad C_D = \frac{24}{\text{Re}} \text{ for } \text{Re} < 0.1, \quad C_D = \frac{24}{\text{Re}} (1 + 0.0916 \text{Re}) \text{ for } 0.1 < \text{Re} < 5,$$

$$\text{Re} = \frac{\rho V_t D_p}{\mu}. \text{ If Stokes flow (Re} < 0.1), \quad V_t = \frac{\rho_p - \rho}{18} D_p^2 g \frac{C}{\mu}.$$

Gravimetric Settling in a room

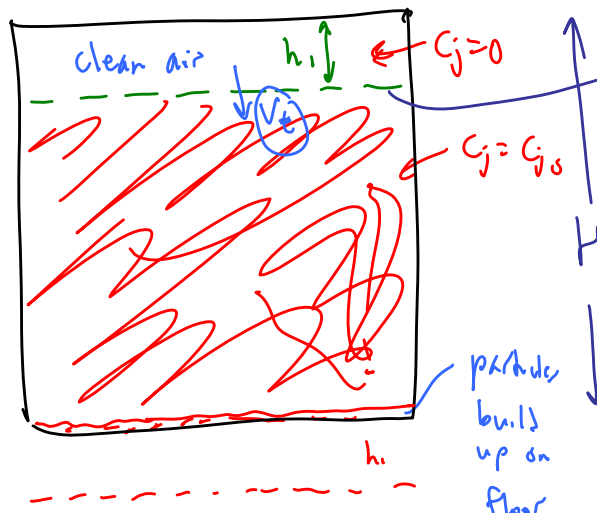
★ For simplicity, consider one  $D_p$  at a time  
(pretend we have a monodisperse distribution)

@  $t=0$ , assume uniform distribution of particles  
 $C_{j,0}$  = initial mass conc. for particles  
of diameter  $D_p$

Assume particles that hit a wall stick to  
the wall (or floor) → They are removed

Laminar Settling Model → no mixing, still air

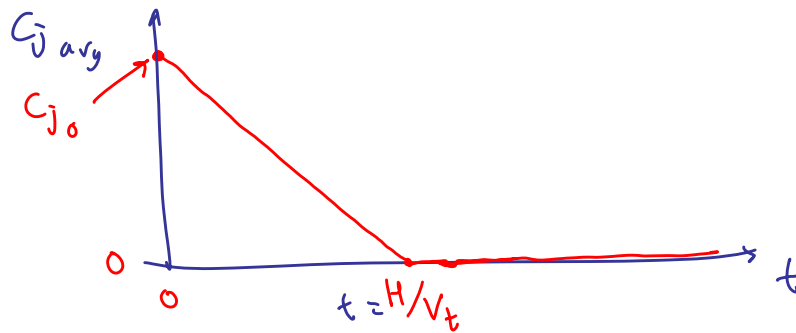
@  $t_1 = \frac{h_1}{V_t}$   
( $h_1 = V_t \cdot t_1$ )



a kind of "piston"  
pushing particles down  
at speed  $V_t$

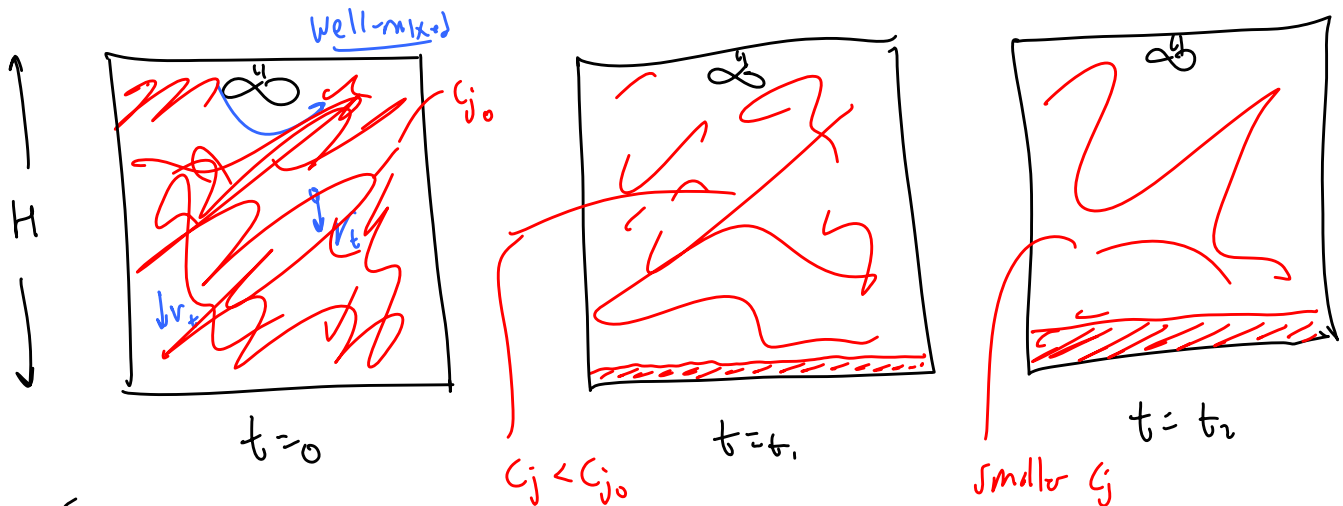
When  $t = H/V_t$  the whole room is clean

$C_{j\text{ avg}} = \text{average } C_j \text{ in the room}$



Well-mixed (turbulent) settling model

$C_j = C_j(t)$  only — not a func of space

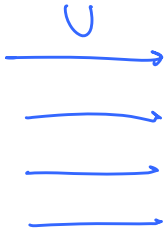
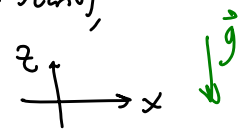


Real life  $\rightarrow$  somewhere in between laminar & well mixed

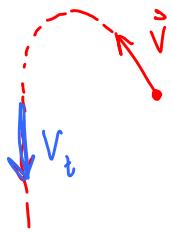
## Settling in moving air

instead of  $\vec{U} = 0$  (quiescent),

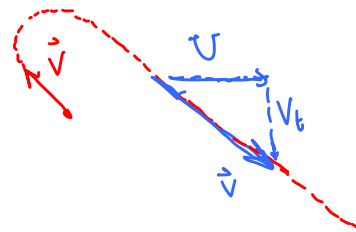
let  $\vec{U} = U\vec{i}$



## Quiescent air



## Steady speed air

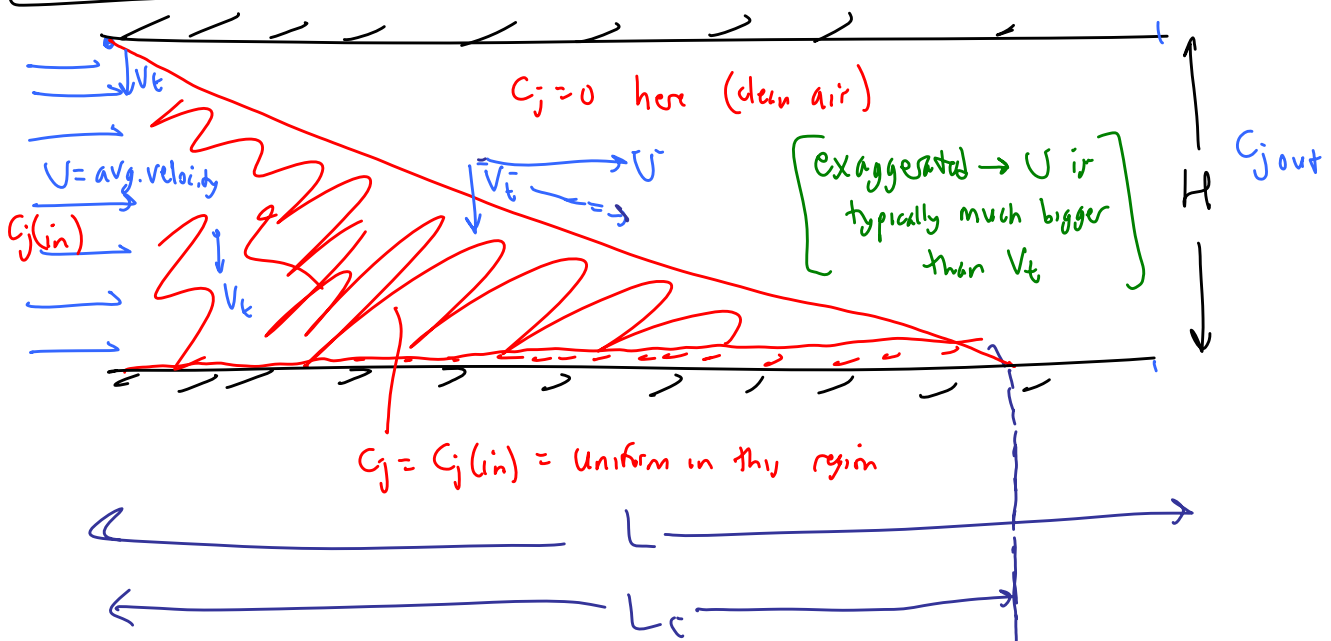


## Gravimetric settling in ducts

Again - assume monodisperse particles  
(one  $D_p$  at a time)

- Both models, laminar & well mixed
- particles that hit floor stay there

### LAMINAR SETTLING



$L_c$  = critical length  $\rightarrow$  if  $L > L_c$ ,  $C_{j \text{ out}} = 0$

if  $L < L_c$ ,  $C_{j \text{ out}} \neq 0$

at  $x = Ut$ ,  $t = x/U$   $\rightarrow$  in z-direction, particle falls @  $V_t$

$t = \frac{H}{V_t}$  = time for all particles to settle

meanwhile  $x = Ut$

@  $x = L_c$  this is when  $t = \frac{H}{V_t} \Rightarrow$

$$t = \frac{L_c}{U} = \frac{H}{V_t}$$

$$L_c = \frac{HU}{V_t} \star$$

required cleaning length  
to remove all particles

$L_c$  will change with  $D_p$   $\star$

Removal efficiency will also change with  $D_p$

**Example: Removal Efficiency due to Laminar Gravimetric Settling in a Duct**

**Given:** Dusty air enters a horizontal duct of length  $L = 14.4$  m and height  $H = 6.0$  cm at average speed  $U = 0.20$  m/s. Aerosol particles of a certain diameter  $D_p$  under consideration have a terminal settling speed of  $V_t = 0.00025$  m/s.

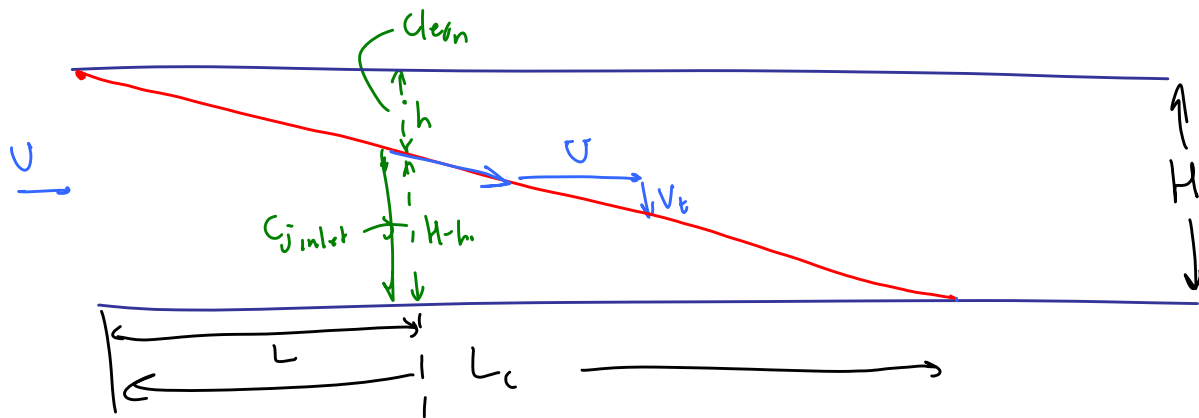
**To do:** Calculate the removal efficiency  $E$  for these particles. Assume laminar settling, and assume that all particles that hit the floor of the duct remain there (they stick to the floor). Give your answer as a percentage to two significant digits.

**Solution:**

$$L_c = \frac{HU}{V_t} = \frac{(0.06 \text{ m})(0.20 \text{ m/s})}{0.00025 \text{ m/s}} = \underline{\underline{48 \text{ m}}}$$

Here  $L < L_c$

$\therefore E$  is between 0 & 100%



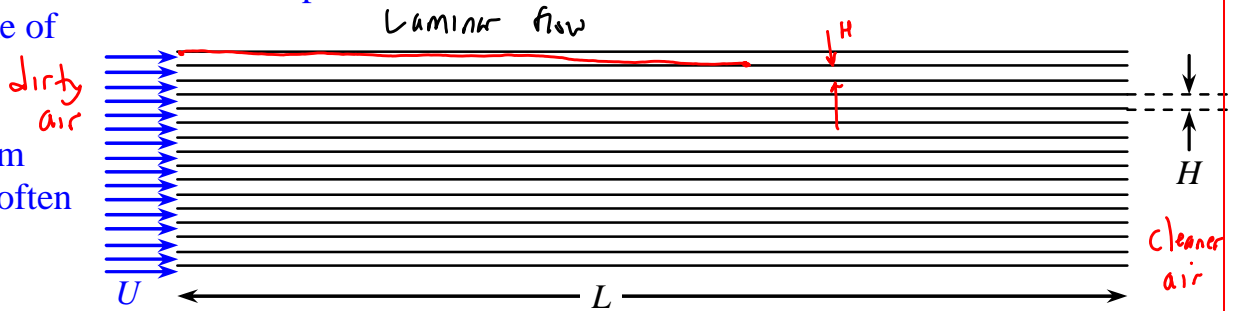
$E$  is linear from  $x=0$  to  $x=L_c$   
 $\downarrow$   $\downarrow$   
 $E=0$   $E=100\%$

$$\frac{L}{L_c} = \frac{E}{100\%} \rightarrow E = \frac{L}{L_c} \times 100\% = \frac{14.4}{48} \times 100\% = \boxed{30\%}$$

## Practical Application – Horizontal Elutriator

A **horizontal elutriator** is a simple device that is sometimes used at the inlet to an APCS to remove some of the larger diameter particles from the air. It is often used in coal mines, for example. It

consists of parallel horizontal plates, as sketched. Dirty air enters from the left at low air speed. As the air moves along, particles fall and settle on the plates. We assume that when the particles hit the plate, they stick there and remain on the plate – they are removed from the air. After some time, the device may get clogged, so it needs to be washed out. However, there are no moving parts, it does not require electricity, and it is simple and effective at removing particles from the air. Heavier and/or larger particles settle quickly, while lighter and/or smaller particles take longer to settle. Therefore we expect the removal efficiency of the device to depend on particle diameter and particle density.



Define Grade Efficiency  $E(D_p)$  = removal efficiency as a function of particle diameter

