

satisfactory on a qualitative basis. A detailed quantitative verification (not presented here) can only be achieved within certain bounds because of: (1) Assumption 2 in Section 2 and other assumptions like Gaussian distribution of q_i 's in the algorithm development in Section 3; and (2) uncertainties in the selection of parameters like mean θ for computing the detection threshold σ . However, there is no approximation involved in the analytical derivation in Section 2.

5 Summary and Conclusions

The multiple-level hypotheses test algorithm, presented in this paper, is not restricted to any specific structure of measurement noise statistics. Its computational efficiency is enhanced if the noise distribution in the parity vector, generated from a linear combination of redundant measurements, is assumed to be Gaussian. The algorithm has been implemented on a commercially available microcomputer, and then tested for on-line detection of faulty sensors in a nuclear research reactor. This fault detection procedure is particularly suitable for intelligent instrumentation in continuous processes like spacecraft, aircraft, and nuclear power plants where redundant measurements are usually available for critical plant variables. Further research is recommended to quantify the accuracy and robustness of multi-level fault detection test procedures for different types of processes.

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On Modeling of Integrated Communication and Control Systems¹

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In a two-part paper [1,2], Ray and Halevi reported modeling of Integrated Communication and Control Systems (ICCS).

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Varying and distributed delays are introduced in the control system due to asynchronous time-division multiplexing in the communication network. This correspondence illustrates the relationship of Ray and Halevi's approach to that of Kalman and Bertram [3] under nonsynchronous sampling.

Nomenclature

- A = plant system matrix ($n \times n$)
- A_s = plant state transition matrix ($n \times n$)
- B = plant input matrix ($n \times m$)
- C = plant output matrix ($r \times n$)
- F = controller system matrix ($q \times q$)
- G = controller input matrix ($q \times r$)
- H = controller output matrix ($m \times q$)
- J = controller direct coupling matrix ($m \times r$)
- l = maximum # of delayed actuator commands in one sampling period
- p = maximum delay (# of samples) for sensor data arrival
- T = nominal sampling period for the sensor and controller
- T_c = controller sampling period
- T_s = sensor sampling period
- u = plant input vector ($m \times 1$)
- X = augmented state vector ($(n + q + m) \times 1$)
- x = plant state vector ($n \times 1$)
- y = plant output vector, i.e., generated sensor data ($r \times 1$)
- Δ_s = time skew between sensor and controller sampling instants
- δ_{ca} = controller-to-actuator data latency
- δ_p = processing delay at the controller computer
- δ_{sc} = sensor-to-controller data latency
- η = controller state vector ($q \times 1$)
- Θ_{sc} = sensor-controller delay
- Θ_{ca} = controller-actuator delay
- Φ = augmented system matrix

1 Introduction

Varying and distributed delays are introduced in Integrated Communication and Control Systems (ICCS) due to asynchronous time-division multiplexing in the network [1, 2]. The finite-dimensional modeling of systems with varying and distributed delays, reported by Ray and Halevi [1, 2], uses the concept of state transition to transform the continuous-time model into a discrete-time form. In 1959, Kalman and Bertram [3] used this technique to provide a unified approach for modeling different types of sampled data systems that are not subjected to any induced delays. The objective of this correspondence is to illustrate the relationship between these two modeling approaches.

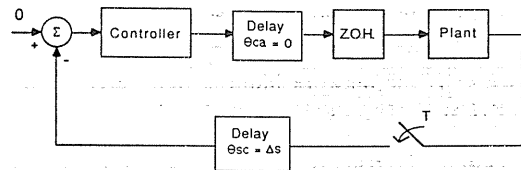


Fig. 1 Schematic diagram for the delayed control system

2 Comparison of the Modeling Approaches: Zero Data Latency

This section compares the modeling approaches, proposed in [1, 2] and [3], for modeling *ICCS* under the conditions of: (i) identical sampling intervals for the sensor and controller, i.e., $T_s = T_c = T$, and (ii) negligible network traffic, i.e., the induced data latencies δ_{sc} and δ_{ca} (see Section 3 of [1] and also the Nomenclature) are both equal to 0, and (iii) negligible data processing delay at the controller, i.e., $\delta_p \approx 0$. Then, the network-induced delays reduce to:

$$\Theta_{sc} = \Delta_s \text{ and } \Theta_{ca} = 0. \quad (1)$$

Remark 1: If the processing delay δ_p is a constant, there is no loss of generality in assuming $\delta_p = 0$ because δ_p can be lumped with the time skew Δ_s . This follows directly from Proposition A.1 in Appendix A of [1]. ■

If the instants of sensor and controller samplings are synchronized, i.e., time skew $\Delta_s = 0$, then the problem reduces to a conventional sampling system, and both models are trivially identical. Therefore, we consider the general case of *nonsynchronous sampling* [3], i.e., the instants of sensor and controller sampling are not synchronous, implying that $\Delta_s \in (0, T)$. Since the network-induced delays, Θ_{sc} and Θ_{ca} are constant by equation (1), the augmented system matrix Φ_k in [1, 2] (see equation (4.11) in [1]) becomes time-invariant.

To elucidate similarities between the modeling approaches of [1, 2] and [3], we consider a single loop feedback control system where the continuous state equation of the plant and the discrete controller state equation are given as:

$$\text{Plant: } dx(t)/dt = Ax(t) + Bu(t) \quad (2)$$

$$y(t) = Cx(t)$$

$$\text{Controller: } \eta_{k+1} = F\eta_k - Gy_k \quad (3)$$

$$u_k = H\eta_k - Jy_k$$

where $x \in \mathbb{R}^n$, $\eta \in \mathbb{R}^q$, $y \in \mathbb{R}^r$, and $u \in \mathbb{R}^m$, and the matrices A , B , C , F , G , H , and J are of compatible dimensions.

Figure 1 exhibits the delayed control system structure considered by Ray and Halevi [1, 2] with network-induced delays defined in (1). The control commands, u_k and u_{k-1} act upon the actuator during the k th sampling period, i.e., $\ell = 1$. Also, the delay (in # of samples) of arrival of the sensor data at the controller, $p(k) = 0 \forall k$. Under these conditions, equation (4.11) of [1] reduces to

$$X_{k+1} = \Phi X_k \quad (4)$$

where $X_k = [x_k^T \eta_k^T u_{k-1}^T]^T$ is the augmented state vector,

$$\Phi = \begin{bmatrix} A_s - B_0 JC & B_0 H & B_1 \\ -GC & F & 0 \\ -JC & H & 0 \end{bmatrix}, \quad A_s := \exp(AT),$$

$$B_1 := \int_0^{\Theta_{sc}} \exp(A[T-\sigma]) d\sigma B,$$

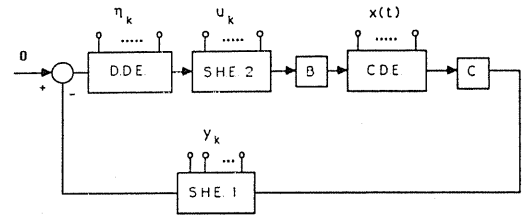


Fig. 2 Schematic diagram for nonsynchronous sampling

$$\text{and } B_0 := \int_{\Theta_{sc}}^T \exp(A[T-\sigma]) d\sigma B.$$

Remark 2: The matrices Φ , B_1 and B_0 are time-varying in general [1]. However, for zero (in fact, any constant) data latency, these matrices are constant. ■

Now we proceed to show that results, identical to those derived from (4), can be obtained by using the approach of Kalman and Bertram [3]. Figure 2 follows [3] to present the layout of individual dynamical elements where CDE refers to the continuous dynamical element, i.e., the plant, DDE refers to the discrete dynamic element, i.e., the digital controller, and SHEs refer to the sample and hold element, i.e., ideal sampler and zero order hold.

For the convenience of formulating the transition matrices of the individual blocks in Fig. 2, the augmented state vector is selected as $X'_k = [x_k^T y_{k-1}^T \eta_k^T u_{k-1}^T]^T$. It is to be noted that X'_k is different from X_k in (4) in the sense that y_{k-1} is included in X'_k . The transition matrices are defined below.

Sample and hold element 1 (SHE1):

$$S_1 = \begin{bmatrix} I_n & 0 & 0 & 0 \\ C & 0 & 0 & 0 \\ 0 & 0 & I_q & 0 \\ 0 & 0 & 0 & I_m \end{bmatrix} \quad (5)$$

Discrete dynamic element (DDE):

$$D_1 = \begin{bmatrix} I_n & 0 & 0 & 0 \\ 0 & I_r & 0 & 0 \\ 0 & -G & F & 0 \\ 0 & 0 & 0 & I_m \end{bmatrix} \quad (6)$$

Sample and hold element 2 (SHE2):

$$S_2 = \begin{bmatrix} I_n & 0 & 0 & 0 \\ 0 & I_r & 0 & 0 \\ 0 & 0 & I_q & 0 \\ 0 & -J & H & 0 \end{bmatrix} \quad (7)$$

For the continuous dynamic element (CDE), defined in (2), the states at an instant t for a constant control effort u_0 in the interval (t_0, t) is given as:

$$x(t) = \exp(A[t-t_0])x(t_0) + \int_0^{t-t_0} \exp(A[t-t_0-\sigma])B d\sigma u_0 \quad (8)$$

The transition matrix of CDE follows from (8).

$$\phi(\tau) = \begin{bmatrix} \exp(A\tau) & 0 & 0 & B(\tau) \\ 0 & I_r & 0 & 0 \\ 0 & 0 & I_q & 0 \\ 0 & 0 & 0 & I_m \end{bmatrix} \quad (9)$$

where τ is the interval between two instants of transitions, and

$$B(\tau) := \int_0^\tau \exp(A[\tau - \sigma]) d\sigma B = \int_0^\tau \exp(A\sigma) d\sigma B.$$

Following the approach of Kalman and Bertram [3], the composite state transition matrix is generated as a product of individual transition matrices from (5), (6), (7), and (9) as follows.

At the instant kT , sensor samples the plant output y_k . This changes the augmented state vector from X'_k to $S_1 X'_k$. From the instant kT^+ to the instant $kT + \Theta_{sc}$, only the continuous plant changes its state. Therefore, the augmented state at $(kT + \Theta_{sc})^-$ is $\phi(\Theta_{sc}) S_1 X'_k$. Since the processing delay δ_p at the controller is assumed to be negligible [or it is lumped with Θ_{sc} (see Remark 1)], two state transitions take place at the instant $kT + \Theta_{sc}$. The first transition follows from the controller output equation (3) where the control command u_k depends on η_k and y_{k-1} . Therefore, the augmented state, viewed at the actuator at the instant $(kT + \Theta_{sc})^+$ is $S_2 \phi(\Theta_{sc}) S_1 X'_k$. The second transition takes place as the controller changes its state which causes the augmented state to be $DS_2 \phi(\Theta_{sc}) S_1 X'_k$ at $(kT + \Theta_{sc})^+$. Finally, from the instant $(kT + \Theta_{sc})^+$ to the instant $(k+1)T$, CDE changes the augmented state to yield the following state transition relationship.

$$X_{k+1}' = \Phi' X_k' \quad (10)$$

where $\Phi' := [\phi(T - \Theta_{sc}) D S_2 \phi(\Theta_{sc}) S_1]$

The composite state transition matrix Φ' is simplified using (5), (6), (7), and (9) as follows.

$$\Phi' = \begin{bmatrix} A_s - B(T - \Theta_{sc})JC & 0 & B(T - \Theta_{sc})H & \exp(A[T - \Theta_{sc}])B(\Theta_{sc}) \\ C & 0 & 0 & 0 \\ -GC & 0 & F & 0 \\ -JC & 0 & H & 0 \end{bmatrix} \quad (11)$$

where $A_s := \exp(AT)$ as defined in (4) and the terms involving $B(\cdot)$ are simplified as follows.

$$B(T - \Theta_{sc}) = \int_0^{T - \Theta_{sc}} \exp(A[T - \Theta_{sc} - \sigma]) d\sigma B \\ = \int_{\Theta_{sc}}^T \exp(A[T - \sigma]) d\sigma B = B_0,$$

and $\exp(A[T - \Theta_{sc}]) B(\Theta_{sc})$

$$= \exp(A[T - \Theta_{sc}]) \times$$

$$\int_0^{\Theta_{sc}} \exp(A[\Theta_{sc} - \sigma]) d\sigma B$$

$$= \int_0^{\Theta_{sc}} \exp(A[T - \sigma]) d\sigma B = B_1.$$

Remark 3: Since $B(T) = B_0 + B_1$, it follows from (9) that

$$\phi(T - \tau)\phi(\tau) = \phi(T) \quad \forall \tau \in (0, T) \blacksquare$$

The second column in the matrix Φ' is $\mathbf{0}$ and this corresponds to the second (vector) element y_{k-1} in the augmented state vector $X'_k = [x_k^T y_{k-1}^T \eta_k^T u_{k-1}^T]^T$. If this redundant information (which is available as $y_{k-1} = C x_{k-1}$ from the plant model in (2) and also from the second row of Φ' in (11)) is eliminated, then X'_k reduces to X_k in (4). Accordingly, by deleting the

second column and second row of Φ' , (11) becomes identical to (4).

Remark 4: If the network-induced data latencies are constant, then also the two modeling approaches would yield identical results. In that case the augmented state vector X_k may contain additional terms representing past values of y and u . Following Remark 4.4 of [1], y_{k-i} can always be replaced by u_{k-i-i} as part of the state vector but the converse is true only if the controller matrix F is invertible. Thus the restriction of zero latency can be relaxed to constant data latency. ■

Next we show how the additional book keeping needed to keep track of varying delays would complicate the modeling task if the approach of Kalman and Bertram is used.

3 Impact of Varying Data Latencies on Modeling of ICCS

Varying sensor-to-controller data latency, δ_{sc}^j , influences the sensor-controller delay, Θ_{sc}^j , under nonsynchronous sampling (i.e., identical sensor and controller sampling period, T , and a nonzero skew Δ_s between their sampling instants) in the following way [1]:

$$\Theta_{sc}^j = kT + \Delta_s \text{ for } (k-1)T + \Delta_s \leq \delta_{sc}^j < kT + \Delta_s \quad (12)$$

The above phenomenon is likely to disorder the sequence of events at the controller and the actuator. For example, a sensor data can arrive before or after a given controller sampling instant depending on the magnitude of δ_{sc} .

We now proceed to illustrate the impact of the phenomenon in (12) for the case of nonsynchronous sampling under the restriction of the data latencies being bounded within the interval $[0, T]$ with probability 1. Figure 3 shows a timing diagram to explain the impact of δ_{sc} on the sequence of events at the controller. In view of the fact that the time skew Δ_s is always bounded between 0 and T , there are four possible scenarios at each sampling period as listed below.

1. If $\delta_{sc} < \Delta_s$ and $\Theta_{ca}^k + \Delta_s < T$, then the event sequence is unaltered, i.e., similar to that if $\delta_{sc} = \delta_{ca} = \delta_p = 0$. (Note that $\theta_{ca} := \delta_{ca} + \delta_p$.) Then, y_k is used in computing u_k which arrives at the actuator during the k^{th} sampling period, and this u_k is used for generating x_{k+1} . However, the elements B_0 and B_1 in Φ in (4) will have to be changed because the limits of integration would be different due to the introduction of varying δ_{ca} . (See equation (4.5) in [1].)
2. If $\delta_{sc} \geq \Delta_s$ and $\Theta_{ca}^k + \Delta_s < T$, then the sensor data, y_k , arrives at the controller after the k^{th} sampling instant. Therefore, y_k cannot be used in computing u_k , and this causes the event sequence to be altered. However, u_k arrives at the actuator within the k^{th} sampling period.
3. If $\delta_{sc} < \Delta_s$ and $\Theta_{ca}^k + \Delta_s \geq T$, then y_k is used in computing u_k . Since this u_k does not arrive at the actuator within the k^{th} sampling period, the event sequence is altered.
4. If $\delta_{sc} \geq \Delta_s$ and $\Theta_{ca}^k + \Delta_s \geq T$, then both the above disorderly phenomena take place, and consequently the event sequence is altered.

The above four scenarios would occur randomly in the event of stochastically varying data latencies, which usually happens in ICCS.

In order to deal with the above complexity of varying latencies, a concept of event tracking has been introduced by

Ray and Halevi [1, 2] by systematically taking into account the sequences of arrival time $\{t_k\}$ and event indicator $\{p(k)\}$. Some of the elements of the augmented state transition matrix, Φ_k , of a control system in ICCS are functions of $\{t_k\}$ and $\{p(k)\}$, and its structure remains invariant for all scenarios. In contrast, Kalman and Bertram's approach would require a

cases are considered on the basis of arrival instant of the control signal u_{k-1} at the actuator: *Case 1*: $(\Theta_{ca}^{k-1} + \Delta_s) < T$, i.e., u_{k-1} arrives during the $(k-1)^{st}$ sampling interval; and *Case 2*: $(\Theta_{ca}^{k-1} + \Delta_s) \geq T$, i.e., u_{k-1} arrives during the k^{th} sampling intervals.

1. If $\delta_{sc}^k < \Delta_s$ and $(\theta_{ca}^k + \Delta_s) < T$, then

$$\Phi_k' := \begin{cases} [{}^0\phi(T - \varphi_0) {}^0D^0 S_2^0 \phi(\varphi_0) S_1] & \text{for } (\Theta_{ca}^{k-1} + \Delta_s) < T \\ [{}^0\phi(T - \varphi_0) {}^0D^0 S_2^0 \phi(\varphi_0 - \varphi_1) {}^1\phi(\varphi_1) S_1] & \text{for } (\Theta_{ca}^{k-1} + \Delta_s) \geq T \end{cases}$$

2. If $\delta_{sc}^k \geq \Delta_s$ and $\phi_{ca}^k + \Delta_s < T$, then

$$\Phi_k' := \begin{cases} [{}^0\phi(T - \varphi_0) {}^1D^1 S_2^0 \phi(\varphi_0) S_1] & \text{for } (\Theta_{ca}^{k-1} + \Delta_s) < T \\ [{}^0\phi(T - \varphi_0) {}^1D^1 S_2^0 \phi(\varphi_0 - \varphi_1) {}^1\phi(\varphi_1) S_1] & \text{for } (\Theta_{ca}^{k-1} + \Delta_s) \geq T \end{cases}$$

3. If $\delta_{sc}^k < \Delta_s$ and $\phi_{ca}^k + \Delta_s \geq T$, then

$$\Phi_k' := \begin{cases} [{}^0D^0 S_2^0 \phi(T) S_1] & \text{for } (\Theta_{ca}^{k-1} + \Delta_s) < T \\ [{}^0D^0 S_2^0 \phi(T - \varphi_1) {}^1\phi(\varphi_1) S_1] & \text{for } (\Theta_{ca}^{k-1} + \Delta_s) \geq T \end{cases}$$

4. If $\delta_{sc}^k \geq \Delta_s$ and $\Theta_{ca}^k + \Delta_s \geq T$, then

$$\Phi_k' := \begin{cases} [{}^1D^1 S_2^0 \phi(T) S_1] & \text{for } (\Theta_{ca}^{k-1} + \Delta_s) < T \\ [{}^1D^1 S_2^0 \phi(T - \varphi_1) {}^1\phi(\varphi_1) S_1] & \text{for } (\Theta_{ca}^{k-1} + \Delta_s) \geq T \end{cases}$$

where $\varphi_0 := (\Theta_{ca}^k + \Delta_s)$ and $\varphi_1 := (\Theta_{ca}^{k-1} + \Delta_s - T)$.

Remark 5: Using the method of event sequencing and notations used by Ray and Halevi [1, 2], the expressions in the above four scenarios can be denoted in a single compact form as:

significant amount of book-keeping when applied to varying data latencies. Incorporation of this concept of event tracking in Kalman and Bertram's approach is not a straight-forward task because alterations in the event sequence would change the order of multiplications of the individual sub-state-transition matrices. For $\delta_{sc}^k < T \forall k$, and $\delta_{sc}^k \geq \Delta_s$ and/or $(\Theta_{ca}^k + \Delta_s) \geq T \geq T$ for some k , the system state may have to be augmented as:

$$X_k' = [x_k^T \ y_{k-1}^T \ y_{k-2}^T \ \eta_k^T \ u_{k-1}^T \ u_{k-2}^T]^T$$

and the matrices S_1 , D , S_2 , and ϕ need to be modified as:

$$S_1 = \begin{bmatrix} I_n & 0 & 0 & 0 & 0 & 0 \\ C & 0 & 0 & 0 & 0 & 0 \\ 0 & I_r & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & I_q & 0 & 0 \\ 0 & 0 & 0 & 0 & I_m & 0 \\ 0 & 0 & 0 & 0 & 0 & I_m \end{bmatrix}$$

$${}^pD = \begin{bmatrix} I_n & 0 & 0 & 0 & 0 & 0 \\ 0 & I_r & 0 & 0 & 0 & 0 \\ 0 & 0 & I_r & 0 & 0 & 0 \\ 0 & -G(1-p) & -G_p & F & 0 & 0 \\ 0 & 0 & 0 & 0 & I_m & 0 \\ 0 & 0 & 0 & 0 & 0 & I_m \end{bmatrix}$$

$${}^pS_2 = \begin{bmatrix} I_n & 0 & 0 & 0 & 0 & 0 \\ 0 & I_r & 0 & 0 & 0 & 0 \\ 0 & 0 & I_r & 0 & 0 & 0 \\ 0 & 0 & 0 & I_q & 0 & 0 \\ 0 & -J(1-p) & -J_p & H & 0 & 0 \\ 0 & 0 & 0 & 0 & I_m & 0 \end{bmatrix}$$

$${}^\theta\phi(\tau) = \begin{bmatrix} \exp(A\tau) & 0 & 0 & 0 & (1-\theta)B(\tau) & \theta B(\tau) \\ 0 & I_r & 0 & 0 & 0 & 0 \\ 0 & 0 & I_r & 0 & 0 & 0 \\ 0 & 0 & 0 & I_q & 0 & 0 \\ 0 & 0 & 0 & 0 & I_m & 0 \\ 0 & 0 & 0 & 0 & 0 & I_m \end{bmatrix}$$

where $p \in \{0,1\}$ and $\theta \in \{0,1\}$ represent number of sampling periods by which the arriving data is delayed at the controller and actuator, respectively. Following the notations used in (10), the disorder in event sequence at the k^{th} sample is illustrated by using the four scenarios that are described earlier. In the examples to follow for each of the four scenarios, two

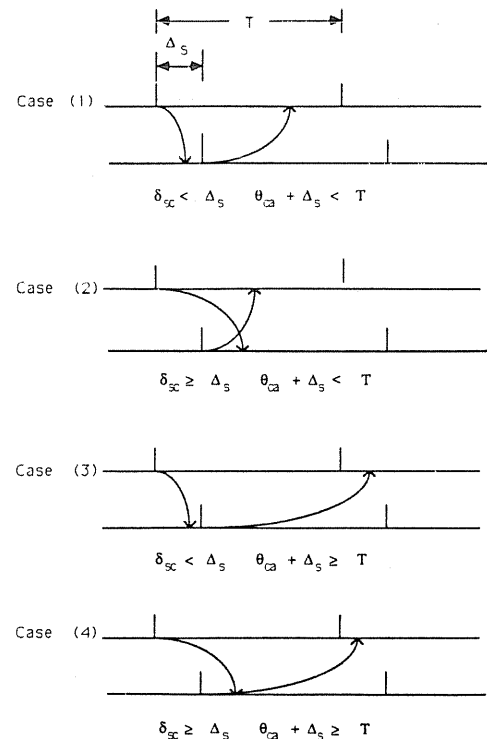


Fig. 3 Timing diagrams for different delay scenarios

$$\Phi'_k := [\phi(T-t_0)^{p(k)} D^{p(k)} S_2^0 \phi(t_0-t_1)^1 \phi(t_1) S_1]$$

where

$$t_0 := \begin{cases} (\Theta_{ca}^k + \Delta_s) & \text{for } (\Theta_{ca}^{k-1} + \Delta_s) < T \\ T & \text{for } (\Theta_{ca}^{k-1} + \Delta_s) \geq T \end{cases}$$

$$t_1 := \begin{cases} (\Theta_{ca}^{k+1} + \Delta_s - T) & \text{for } (\Theta_{ca}^{k-1} + \Delta_s) \geq T \\ 0 & \text{for } (\Theta_{ca}^{k-1} + \Delta_s) < T \end{cases}$$

and $p(k) \in \{0,1\}$ is the number of samples by which sensor data is delayed at the controller before being processed. ■

The above observation is valid for the simple case of δ_{sc} and δ_{ca} being bounded by T . If this restriction is relaxed by increasing the respective upper bounds to pT and lT , respectively, as seen in [1], then the augmented state X_k will include the additional terms, $u_{k-1}, \dots, u_{k-l}, y_{k-1}, \dots, y_{k-p}$. Consequently, l or p additional versions of sub-state-transition matrices will have to be generated for the Sample and Hold, discrete dynamic, and continuous dynamic elements.

The discussion above evinces that the modeling notation and bookkeeping become quite cumbersome if Kalman and Bertram's approach is used for modeling of ICCS. Furthermore, since Φ'_k is obtained by multiplication of a number of sub-state-transition matrices, it is difficult to assess the impact of changes in data latencies on the overall system. In contrast, Ray and Halevi's approach shows how the individual elements of Φ'_k are directly influenced by data latencies.

If the sensor and controller sampling rates are nonidentical, i.e., $T_s \neq T_c$, then the system belongs to the class of multi-rate sampling [3]. Ritchey and Franklin [4] have used Kalman and Bertram's approach to model multi-rate systems for stability analysis in the absence of any induced delays. In a recent publication [5], we have used Ray and Halevi's approach to model multi-rate systems for both zero and non-zero induced delays. The results in Sections 2.1 and 2.2 of [5] show that, even moderate data latencies (i.e., δ_{sc} and δ_{ca} being bounded by their respective sampling periods) render the task of multi-rate system modeling much more complex than that for $T_s = T_c$. Although the above approach should yield results similar to Ritchey and Franklin's [4] in the absence of induced delays, the task of book-keeping needed to keep track of varying delays at every sample is expected to be much more cumbersome for modeling multirate systems if Kalman and Bertram's approach [3] is used instead of that in [5].

4 Conclusions

Although Kalman and Bertram's approach [3] provides a unified procedure for modeling digital systems, it becomes cumbersome when varying delays are introduced within the control loop. Finite-dimensional modeling of systems with distributed and varying delays, especially developed for Integrated Communication and Control systems (ICCS) [1, 2, 5] provides an invariant model structure, simplicity and brevity of notations, fewer matrix multiplications, and more direct insight into the impact of induced delays on the system dynamics, i.e., the state transition and input matrices.

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On Linearized Coefficients for an Underlapped Servo-Valve Coupled to a Single-Rod Cylinder

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Nomenclature

- a_1, a_2 = linearized coefficient factors
- A_1, A_2 = cylinder area and annulus area
- F, \bar{F} = cylinder load force and nondimensional value $F/P_s A_2$
- G_a = servoamplifier gain
- H_p = position transducer gain
- i = servoamplifier current
- i_u = servoamplifier current to open servovalve spool to the underlap boundary
- K_i = flow coefficient $k_f \sqrt{P_s}$
- k_f = servovalve flow constant
- K_p = system open-loop gain
- term $\frac{G_a H_p k_f \sqrt{\frac{P_s}{2}}}{A_2}$
- P_1, P_2 = line pressures
- P_s = supply pressure
- Q_1, Q_2 = line flow rates
- R_u = servovalve resistance $\sqrt{2P_s/k_f i_u}$
- U = cylinder velocity
- y = position
- α = system open-loop gain factor
- γ = cylinder area ratio A_1/A_2

Introduction

A linearized analysis is commonly used in the study of electrohydraulic systems to determine appropriate defining transfer functions. These transfer functions may then be used to obtain a feel for dynamic performance as a first step towards system design [1-4]. The servovalve nonlinear flow characteristic has therefore to be linearized, which results in the derivation of flow and pressure coefficients. The purpose of this note is to show that these coefficients are functions of the cylinder area ratio as well as the load force for a position

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