# THE PENNSYLVANIA STATE UNIVERSITY SCHREYER HONORS COLLEGE

# DEPARTMENT OF MECHANICAL AND NUCLEAR ENGINEERING

# SIMULATION OF A VEHICLE DOCKING AND COLLISION AVOIDANCE SYSTEM USING LIDAR-BASED OBJECT TRACKING

# KYLE REIGH SUMMER 2013

A thesis submitted in partial fulfillment of the requirements for a baccalaureate degree in Mechanical Engineering with honors in Mechanical Engineering

Reviewed and approved\* by the following:

Sean Brennan Associate Professor of Mechanical Engineering Thesis Supervisor

> H. Joseph Sommer III Professor of Mechanical Engineering Honors Adviser

\* Signatures are on file in the Schreyer Honors College.

# ABSTRACT

With advances in range finding technology and computing power, vehicle automation is becoming increasingly commonplace. One of the requirements for these vehicles is to meet or exceed the performance of human operators in reacting to changes in the environment. These automation systems must follow lane lines, locate and track nearby objects, and avoid these objects if possible. This is true for a variety of tasks and operations from highway driving to parking.

This thesis designs a system to automate a vehicle docking system for possible use in commercial applications. In this system, all of the hardware, excluding what is necessary for vehicle steering, is located on the dock. This allows for a variety of vehicles to be used, as the range finding and the majority of processing equipment remains on the dock rather than on the individual vehicles. To test the feasibility of this system, a simulation is developed that represents the key subsystems that are necessary: lane following, object tracking, and collision avoidance. A steering control system is presented to guide the vehicle through a straight lane that leads to the dock. A simulated LIDAR scans the operating area, and a tracking algorithm is implemented to identify objects that may interrupt the vehicles progress. Finally, a decision making process is introduced that attempts to avoid objects when a collision is imminent. The result is a simulation that guides the vehicle to its final destination while avoiding any objects that may enter its path.

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# Chapter 1

# Introduction

# 1.1 Motivation

Vehicle automation is a field that is rapidly growing. With these advances, safety is always a primary concern. As object tracking and vehicle control technology improves, more applications become possible that meet high standards of safety.

Parking or docking is a task necessary for a variety of vehicle types that is straightforward and does not usually require the very complex decision from a human operator. This makes it an ideal candidate for automation. An example of this is parking assistance that can be found in many consumer automobiles. A new problem arises when the process is scaled up, however, as may be the case in large fleet operations. Here, there is a much greater chance of an object entering the path of the docking vehicle. These obstacles may include, but are not limited to, people and other vehicles. A system is necessary to detect these obstacles from afar in order to bring the vehicle to a stop before there is a collision.

Before such a system can be implemented or even prototyped, other tests must be administered, including a simulation of the docking process, to check the feasibility. While a simulation like this may not replicate all of the finer details a physical prototype might, it provides sufficient data to continue in the design process.

#### 1.2 Lane Following

First, the vehicle must be guided to the dock assuming there are no obstructions in its path. Vehicle position and orientation are found through the object detection system as well as lane location. Using the lane markers, a path can be planned for the vehicle to follow. The vehicle will proceed forward along this path at a constant velocity. Proportional-Derivative control can be added to assure that the vehicle follows this path as it moves forward. The steering input in this situation is assumed to be a control relative to the error in a look-ahead point directly in front of the vehicle. A low-speed bicycle model can be used to find the vehicle response from the controlled steering input. The vehicle will proceed following the predetermined path as long as there are no objects entering the path.

#### 1.3 Object Tracking

For a docking system to successfully avoid collision with obstacles, it must first be able to detect and track them. A variety of methods are available that can capture some combination of range or feature data in order to locate moving objects: radar, camera systems, ultrasonic sensors, etc, and each has its own advantages. Among these, laser-based tracking systems have some distinct qualities that many other devices lack. LIDAR is a common device that allows for the acquisition of range data based on a fixed sweep of a laser. It is an active sensor, and thus is difficult to confuse with spurious external signals. It is possible for the LIDAR to rotate a full 360 degrees, though it is often limited to 180, allowing for a field of view much larger than that of other devices. It also has a large functional range and high resolution, allowing for accurate data even at a far distance.

Range data points are collected each sweep of the LIDAR. Points that correspond to a known background range can then be removed, leaving only points that were not there previously. These points can be grouped to form independent objects based on proximity. From here, feature points can be determined and the object can be classified based on a set of details such as size and shape. In each frame, the object can be followed by associating similar data points in a nearby location to the same object. Further information may be gained through processes such as motion modeling if necessary. If an object is located in the path or is moving towards the path, actions must be taken to avoid a collision.

## 1.4 Collision Avoidance

When presented with an obstruction in the intended path, the vehicle must make an evasive action to avoid a collision. The decision of how to proceed is based on a number of factors, including the distance between the vehicle and the object, the minimum braking distance the vehicle can execute, and the minimum turn radius of the vehicle. Based on these known values, the vehicle must choose to either apply the brakes, perform a sharp turn, or some combination of the two to avoid the object.

# 1.5 Thesis Organization

This thesis includes 6 chapters, not including this introductory chapter. In the next chapter, a literature review is given that explains the variety of techniques available for lane following, laser-based object tracking, and collision avoidance. In Chapter 3, the setup of the hardware and experimental procedure are reviewed. Chapter 4 covers the final methods used in the simulation to control the vehicle and follow the desired path. Chapter 5 reviews the LIDAR

simulation and the object tracking algorithm used. In Chapter 6, the decision making processes and collision avoidance measures are presented. Chapter 7 presents the results of trials of the simulation as a whole, with failure analysis. Finally, Chapter 8 provides final remarks and conclusions.

# Chapter 2

# **Related Work**

## 2.1 Lane Following

For the vehicle to be able to navigate to its final location, it must be able to follow a set path. To do so, the vehicle must first locate the desired lane then control its own steering in order to correct the error in its current position. The following section introduces some of the strategies that can be employed to perform these tasks.

#### 2.1.1 Lane Detection

In order to follow the lane, the edges must first be found. Since LIDAR only acquires range data, it cannot be used for this task. Instead, this can be achieved through a camera and image processing to identify the differences in color of the lanes.

### 2.1.1.1 Edge Distribution Function

To find the edges of the lane markers, first the gradient of the greyscale image taken from the camera must be calculated, showing sharp changes in color. A histogram of these values with respect to orientation, called an Edge Distribution Function, can be used to calculate the orientation of the lane boundaries. The local maxima can be assumed as the various lane boundaries, and the desired lane lines can be selected from these if multiple are present [17].

#### 2.1.1.2 Hough Transform

The Hough Transform can be used to interpret the collection of edges found with the EDF as straight lines to aid in lane detection. Since the lane lines may be broken up, some feature points undetected, or noise skewing the results, this transform is used to group them into a single line. A 2D function of polar coordinates is found that corresponds to the points that fit the known properties of the straight line. This concept is illustrated in Figure 2-1. The result is a straight line that represents the lane boundary [19].

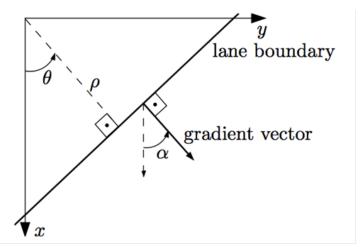


Figure 2-1. Geometry of the polar coordinates of the Hough Transform [17].

### 2.1.2 Lane Following

Once the lane lines are detected, a path can be planned and followed by the vehicle. To do so, the vehicle must determine and correct the error between the path and its current position and pose. A straight lane can be followed with a PD controller with feedback, but the process gets more complicated when the lanes are curved.

For the vehicle response to the steering input, a linear bicycle model is often used, outputting the longitudinal and lateral velocities of the vehicle as well as the yaw rate. Since the yaw rate and lateral velocity of the vehicle never reach a steady state in a curve with a varying radius of curvature, a controller for such a situation will be hard to analyze. For the sake of simplicity, a straight path or constant radius is often utilized, and this assumption is particularly applicable to docking situations which have very simple path geometries. Using a look-ahead point in front of the vehicle, the steering can be controlled proportionally to the angle error of this vector relative to the desired path [18].

#### 2.2 Laser-based Object Tracking

In order to successfully track objects that may enter the path of the vehicle, many processing steps are necessary. The data points must be filtered, grouped, classified, and followed frame-by-frame. Each of these processes has multiple methods that can be utilized. The success of each varies and depends on the application.

# 2.2.1 Pre-processing

Before the raw data produced by the LIDAR can be used to identify and track an object, it must be processed to convey useful information. Initially, the data is a collection of the ranges of the nearest obstruction at each angle of the resolution of the device. If the range of this obstruction exceeds the maximum range of the sensor, it will not be observed, and the data point will represent the maximum range. There will also be extraneous noise observed in the data points.

In this series of data, it is very difficult to detect the difference between foreground objects and background structures. However, this can be solved if the background ranges are known, for example from a previous scan. A background filter can be applied to separate the foreground objects from the known background, as well as eliminating foreground points that are merely a result of instrument noise.

There are a variety of different of different approaches to this filter [2]. The first is a feature based approach that compares the features like shape and size found by the LIDAR scan to the known background model [3]. A second, more robust approach forms an occupancy grid map and is widely used in Simultaneous Localization and Mapping, where the sensor is moving and navigating the environment [4].

## 2.2.2 Segmentation and Classification

Once the foreground has been separated from the background, individual data points must be converted into identifiable objects. Through the processes of segmentation and classification, data points are grouped together and identified.

# 2.2.2.1 Segmentation

Data segmentation is the process of grouping nearby data points into individual segments so that individual points represent larger objects. There are a variety of strategies that can employed to complete this process.

The most basic way to link data points is to set a distance threshold that requires successive points to be within a set distance in order to be included on the same segment. Due to the limited resolution of the LIDAR, this can be problematic is near parallel with the line of sight of the LIDAR. To correct for this, an adaptive distance threshold can be set that adjusts the threshold from point to point based on the angle that the LIDAR ray makes with the segment [6,7]. An alternative to this is a density based approach, as illustrated in Density Based Spatial

Clustering of Applications with Noise, or DBSCAN [8]. This technique removes the sensitivity to noise that is present in other algorithms. By density-connecting points that are near each other into a cluster, shape is also no longer a concern. This is shown in Figure 2-2.

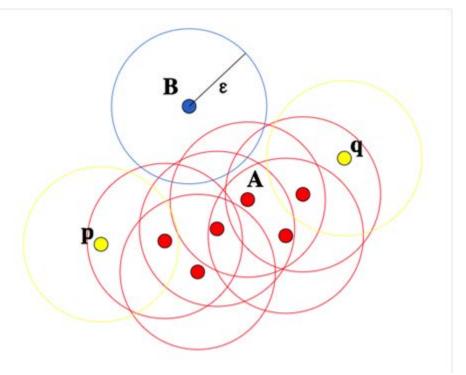


Figure 2-2. Example of DBSCAN in which p and q are density connected, and B is noise [1].

#### 2.2.2.2 Occlusion Handling

One problem with LIDAR is that it will not return certain points of an object if it is occluded or partially occluded. It will instead return the range data of the object that is obstructing the view. In the case of a partially occluded object, this may result in two separate segments rather than one belonging to the entire object. There are a few ways to handle this problem.

The first strategy involves image processing, and it requires additional hardware, including a camera. This can be used to identify any objects or parts of objects that may be

located behind the obstruction by employing a Hough transformation [9]. Another technique that does not involve introducing any new equipment utilizes a known shape. With knowledge of the size and shape of the object that is partially occluded, the two segments that were once separate can then be grouped together [13].

# 2.2.2.3 Classification

In many applications, it can be useful to identify what type of object is being tracked. This would be useful in an environment where a few different and very distinct types are commonly observed, such as a street where vehicles and people are present. One factor that can aid in the classification of objects is the type of object motion. For example, a pedestrian may be moving at a slow speed in a path that can be somewhat erratic, while a vehicle will be moving much faster in a relatively straight line [1]. An alternative to this approach is a voting system that takes place over several frames, in which the algorithm tests all possible hypotheses until a significant confidence level is achieved [10]. An example of the voting system is detailed in Figure 2-3.

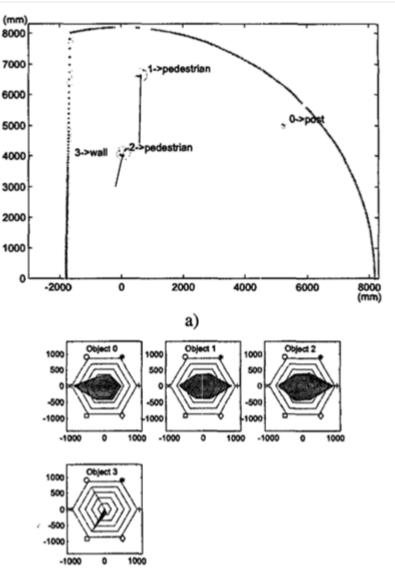


Figure 2-3. Example of voting scheme classification results [7].

# 2.2.3 Data Association

Between scans of the LIDAR, the objects that need to be tracked will move, resulting in new locations of data points and segments in the updated frame. These new points must be associated with the object identified in the previous frame in order for it to be tracked.

#### 2.2.3.1 Greediest Nearest Neighbor

The Greediest Nearest Neighbor filter is one simple strategy to associate objects in one frame with those of another frame, and because of this simplicity, it is commonly used. This filter assigns objects from the current frame to motion predictions based on the previous frame [5]. Often the Mahalanobis distance is used in place of traditional Euclidean distance to favor forward motion rather than side-to-side.

## 2.2.3.2 Joint Probabilistic Data Association and Multiple Hypothesis Testing

There are many more advanced data association methods. This includes Joint Probabilistic Data Association and Multiple Hypothesis Testing. These techniques are often used in multi-object tracking as it takes all of the possible association hypotheses and assigns probability values using a Bayesian estimate for correspondence. JPDA only utilizes information from the previous frame [14]. However, MHT continues to update multiple hypotheses over many frames [15,16].

# 2.2.4 Filtering

When tracking objects with LIDAR, noise is quite prevalent and can be detrimental on the accuracy motion predictions. To correct for this, filters are used like the Kalman filter and the particle filter.

The Kalman filter is a recursive filter that takes multiple series of noisy data and uses estimates to more accurately locate an object. The predictions are generally used when the signal has Gaussian noise and the system model is linear. A particle filter is a commonly used alternative method since it can handle a wide variety of models [11]. Since the model does not need to be linear and the noise does not need to be Gaussian, the particle filter is useful for paths that are not easily modeled, such as pedestrian motion [12]. However, this also results in very complex calculations.

## 2.3 Collision Avoidance

When an object is located and tracked near the path of the docking vehicle, decisions must be made to avoid colliding with the object. The search space is determined from the motion of the vehicle, allowing for a path to be optimized based on the distance of an obstacle and the heading necessary to reach the final goal.

#### 2.3.1 Search Space

In order to find a suitable path for the vehicle that avoids any obstacles that may be present, a suitable range of velocities must be found that allow for a safe trajectory. One strategy for doing this involves a search space that is controlled by a number of restrictions, such as longitudinal and rotational velocity pairs that produce a circular trajectory, velocities that allow for successful braking before a collision if necessary, and a dynamic window with velocities that can be reached in a short time interval [20]. An illustration of the dynamic window is shown in Figure 2-4. The final restriction is limited by the acceleration and performance capabilities of the vehicle, meaning any velocity that cannot be achieved in a short time interval need not be considered.

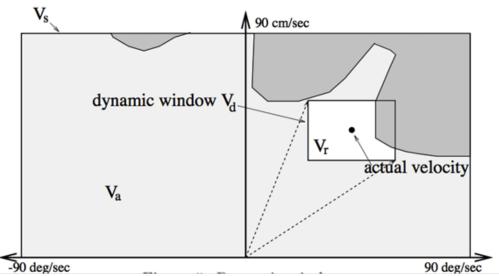


Figure 2-4. Example of the dynamic velocity window for collision avoidance [20].

# 2.3.2 Path Optimization

With the possible range of velocities in mind, an optimal path must be planned for the vehicle to take. This requires the optimization of a function that depends on a number of key factors. First, the heading of the vehicle is considered, favoring a direction that points directly towards the final goal. The clearance of the vehicle and any nearby objects is measured and used to stress the importance of moving around objects that are closest to the vehicle. Finally, velocity is maximized within the allowable range to decrease the time necessary for the vehicle to complete its desired path.

## Chapter 3

# System Setup

To successfully develop a system to guide the vehicle to the dock, it is necessary to identify a set of specifications for the setup of the system. Though the physical devices will not be present, the simulation can mimic their performance. This section will detail where the components will be located and how they will be oriented.

## 3.1 LIDAR

In the system, the LIDAR will be collecting range data to locate the various objects in the operating environment. The LIDAR simulated in this system is similar to the commercially-available SICK Corp. LMS-200 sensor, which is assumed to have a maximum range of 40 meters, meaning anything that exceeds that range will be stored as the maximum. The angular resolution is 0.5° throughout a 180° sweep of the sensor, with a frequency of 75 Hz. For this subsystem to be prototyped, a power supply would also be necessary to run the device and a computer to process the data.

With these properties in mind, there are two options for the placement of the LIDAR and its necessary equipment. The first is a dock-mounted LIDAR. With this setup, the device will be positioned directly on or very near the goal point. From this point, the device's 180 degree scanning angle will offer it a view of the entire environment. This will include the automated vehicle, its entire intended path, and any objects that may be in the vicinity. However, anything outside of the maximum range will not be located, thus limiting the initial location of the vehicle to within this range. The other option for positioning the LIDAR is to mount it on the vehicle itself. The device would be positioned at the front of the vehicle, allowing for a 180 degree field of view centered about the direction the vehicle is currently pointing. With this setup, the vehicle will be able to locate and avoid a wide range of objects in its direction of travel, no matter where the vehicle is in relation to the dock and the goal point. However, the field of view may not include objects that are in danger of collision until it is too late to perform evasive actions if these objects are approaching from the side or back. This also requires a significant amount of new hardware to be installed on each vehicle that needs to be guided, including sensing and computing equipment.

Taking into account all of these factors, a dock-mounted LIDAR system will be utilized with the device located at the origin. This system is significantly safer than the vehicle mounted system as it contains much smaller blind spots where objects cannot be seen. The only place where this is the case is the area occluded from the LIDAR by the vehicle itself, and this deficiency can be corrected in a variety of ways that were mentioned in the previous chapter. Also, vehicles will be able to be interchanged much easier since all of the sensing and computing hardware will be fixed on the dock for any vehicle to use.

#### 3.2 Vehicle

The type of vehicle used in the simulation depends on the specific application. Though the final goal of this system is commercial applications, for the sake of simplicity and prototyping, an average passenger vehicle will be simulated in place of a tractor trailer. The vehicle has a set of properties included in Table 3-1.

The lane that the vehicle will navigate will be completely straight extending in the ydirection, 40 meters long, and 2 meters wide, centered about the origin and the location of the LIDAR. The vehicle will begin at the far end of the lane with the vehicle center of gravity centered at the very end of the lane. Random error will be added to account from the operator error in the placement of the vehicle. The final destination of the vehicle is the origin. This is illustrated in Figure 3-1.

With the object locating and tracking hardware located on the dock, the only equipment necessary on the vehicle is steering control to guide the vehicle to the dock. The control calculation will take place on the dock, so all the vehicle needs to do is receive the signal sent from the computer and apply the instructed steering angle. This will happen while the vehicle is moving forward with a constant velocity of 5 meters per second.

Property	Value
Distance from CG to front axle, a (m)	0.9271
Distance from CG to rear axle, b (m)	1.5621
Width, w (m)	1.8288
Mass, m (kg)	1031.92

 Table 3-1. List of simulated vehicle properties.

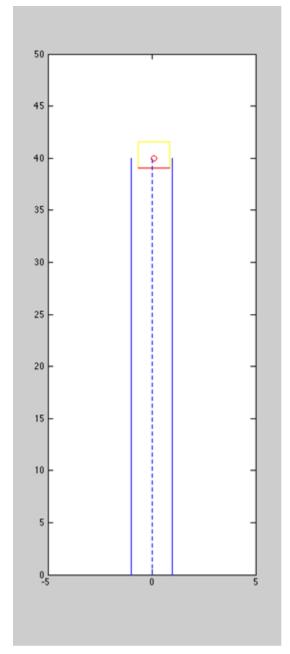


Figure 3-1. Diagram of lane lines and vehicle starting position. LIDAR is located at the origin.

# **Chapter 4**

# Lane Following and Vehicle Control

Once the vehicle is placed in the desired starting position, it must begin following its path to reach the dock. The simulation determines a path from the location of the lane markers and enables the vehicle to follow that path until completion. This chapter details how the simulation goes about controlling the vehicle through the docking process.

# 4.1 Lane Detection

Usually, before a path is planned, the lane lines must be found. This process would involve taking image data from a camera, creating an edge distribution function, and applying a Hough transformation to create smooth lines. However, in this simulation, this process is not necessary. Instead, the location of the lane lines is already known by the x,y - coordinates of the constituent points. More specifically, the lines are also known to be perfectly straight. Once the lines are known, a desired vehicle path can be planned directly in between them for the vehicle center of gravity to follow.

## 4.2 Vehicle Control

Due to the presence of a random error at the initial placement, the vehicle will not start exactly at the beginning of the path, nor will it be pointed directly at the final destination. For this reason, a control system must be in place to take position and orientation feedback to guide the vehicle along the desired path. This control structure is shown in Figure 4-1.

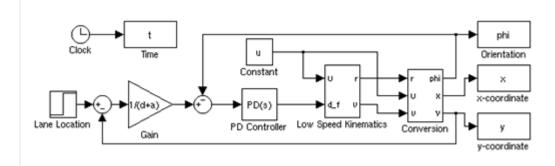


Figure 4-1. Control system diagram for lane following

#### 4.2.1 Vehicle Model

Because of the complex nature of many of the systems inside a vehicle, many variables go into determining vehicle response from a given steering input. To simplify this calculation, assumptions are made to provide a workable vehicle model.

First, a bicycle model will be used with three degrees of freedom: longitudinal, lateral, and yaw. A diagram of the model is shown in Figure 4-2. The longitudinal velocity of the vehicle will be constant throughout the path for this system. Using Ackermann steering geometry, the yaw rate can be found with relation to steering angle and forward velocity as follows.

$$R = \frac{L}{\delta}$$
$$r = \frac{U}{R}$$

Also, the vehicle will be assumed to operating at low speeds. This is the case in order to allow for more assured object tracking and thus increased safety. At such low speeds, the lateral velocity in the vehicle's frame of reference is zero because there is no slip angle. This removes the necessity for more complex calculations that slip-based dynamics requires. The global position and orientation must finally be found from these velocities to determine vehicle performance. The orientation of the vehicle can be found through the integration of the yaw rate. The global x- and y-components of the vehicle velocity can be found from the sine and cosine of the vehicle orientation and the longitudinal and lateral velocities. The integration of the global velocities yields the global position of the vehicle.

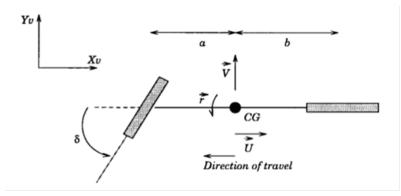


Figure 4-2. Vehicle geometry for dynamics model [18].

#### 4.2.2 Lookahead Point

The steering angle of the vehicle must be controlled from an error measurement in the vehicle state. For this measurement, the angle error of a forward-looking vector is chosen. This is done in order to simplify the computation while retaining an accurate calculation. Rather than controlling a variety of different vehicle states, only this angle needs to be controlled.

First, a lookahead point is located the distance that will be travelled in 1.5 seconds directly in front of the vehicle. This creates a vector from the vehicle center of gravity with a magnitude of this distance and the additional part of the vehicle length. The angle error is measured as the difference between this vector and a vector that begins at the vehicle center of gravity and extends to a point on the desired path perpendicular to the lookahead vector. This is shown in Figure 4-3.

This angle error can be using various other state errors. Since the point on the path is perpendicular to the lookahead vector it creates a right triangle. Using trigonometric functions, the error angle can be found from the distance error and the vehicle orientation. The calculations are shown below.

$$\sin \theta = \frac{y_{error}}{d+a} - \phi$$
  
For small angles,  $\theta = \frac{1}{d+a}y - \phi$ 

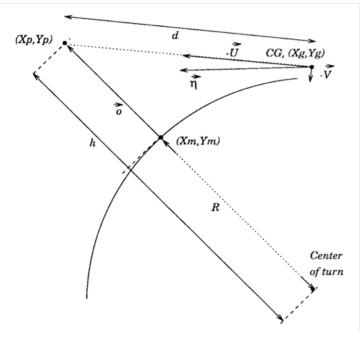


Figure 4-3. Geometry of lookahead point [18].

#### 4.2.3 PD Control

A PD controller is added in order to control the steering angle in relation to the angle error. A hand-tuned value of 3 radians of steering per degree of angle error is chosen for the proportional gain. This gain was chosen as it results in a response that is stable and has no overshoot; however, it takes a significant amount of time to reach the steady state value. This is not a significant problem, however, as the vehicle only needs to stay in its lane. So, minor differences in the path are not important. However, derivative control is added to improve this performance. A derivative gain of 0.87 radians of steering per degrees/sec of error velocity is chosen through experimentation to produce the shortest rise time while still remaining stable.

## 4.3 Performance

The vehicle controller successfully guides the vehicle to the final point. The system is stable for the dimensions of the vehicle that are detailed in the previous chapter and the chosen lookahead distance. The vehicle does not approach the steady state value until close to the end of the lane, but, as stated in the previous section, this performance is allowable as long as the vehicle remains within the lane lines.

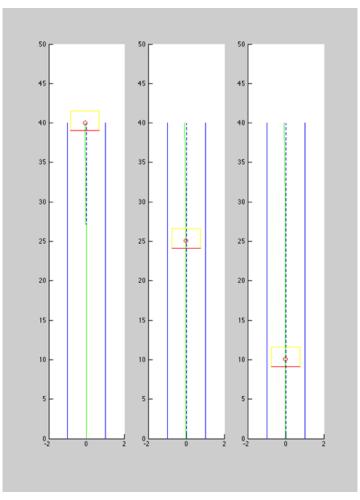


Figure 4-4. Vehicle location at 3 different times during the lane following process. Left is the starting point with the path planned. Middle is the vehicle after 3 seconds. Right is the vehicle after 6 seconds.

# Chapter 5

# **Object Detection**

In order for the vehicle to reach the dock without collision, it must first detect objects that may be in the path. The simulation includes a virtual LIDAR and a system that tracks objects using this LIDAR data. These chapter details the functionality of these subsystems as well as the results.

## 5.1 LIDAR Simulation

To generate functional LIDAR data that can be used in the object tracking algorithms, a simulated LIDAR must be created. This simulation first creates a 2-dimensional grid throughout the view of the sensor. Each square in this grid is 10 cm wide to account for the limited resolution of the LIDAR that is being represented. Next, a strike matrix is created for the device that specifies the order that grid squares should be observed. This also reduces run time since it does not need to read squares that are behind squares that are filled and can eliminate repeated squares.

Each object that may be in the field of view is first represented by an occupancy map. Object position and size are taken into account so the map contains a series of zeros and ones that show where objects are. The strike matrix structure can be executed using the occupancy map to produce range data similar to what would be produced by a LIDAR once the empty rays are given the maximum values. The known object positions and orientations will no longer be used and will be replaced by this LIDAR data.

#### 5.2 Object Tracking

The LIDAR data must be processed in order to track the objects in the environment. This process requires the separation of the foreground and background, grouping of the data points into objects, recognizing the object motion between frames, and the prediction of future motion. The simulation used for this is based on the program developed by Guo for the tracking of multiple pedestrians and vehicles at an intersection [1].

## 5.2.1 Pre-processing

The first step in processing the data is distinguishing between foreground and background using the technique of background subtraction. First, any data points corresponding to the LIDAR's maximum functional range can be removed since it provides no usable information.

Next, permanent fixtures in the field of view must be determined in order to remove them. A voting system is employed to locate these background features over several initial frames. When the LIDAR detects an object at a specific location that grid receives a vote, and after several frames, the grids with the most votes will be known to be stationary. Since the environment will be entirely open for this simulation, any grid squares not filled by an object will be empty. This makes this technique excessive, but for further testing with permanent background objects, it will be necessary to include.

## 5.2.2 Segmentation

With only the foreground data points remaining, they must be segmented to group them into complete objects. To do so, a DBSCAN algorithm is utilized to group points based on their ability to be density-connected since it eliminates noise better than an adaptive distance model. Since the environment is usually open around a loading dock area, occlusions will be rare. However, the segmentation process should still account for the possibility that an object is at least partially occluded by another object in the field of view. If the distances of the rays immediately before and after the segment endpoints is smaller than that of the endpoint, the segment is extended for the next 5 rays to enable the possibility of connecting to the part of the object that may be on the other side of the occlusion.

The next step is to classify each object based on its distinct features. The first criterion is size, where objects over 80 cm will be assumed to be vehicles and anything smaller will be people. Vehicles will be able to be fitted with an L-shape or straight line that approximates their shape. This can be done by first finding the corner of the vehicle then fitting lines to the two associated sides. The corners can be used as feature points for further processing.

#### 5.2.3 Data Association

In order to follow each object, the same object must be located in consecutive frames and associated. This will be done with a Greediest Nearest Neighbor algorithm. As shown in Chapter 2, this associates the object in later frames that is closest to the location in the original frame. The Mahalanobis distance is used in place of Euclidean distance to account for direction of travel. Feature points are used in the association to reduce the necessary computation. To account for possible errors, if an object moves in a manner that is highly unlikely, the object is stored until a successful association is found.

#### 5.3 Performance

The LIDAR simulation produces a final set of data that is very similar to what would be produced by an actual LIDAR. The majority of points correspond to the maximum range of the device, which is to be expected in the open environment. The objects appear as cutouts in an otherwise smooth semicircle. The only thing that the simulation is lacking is noise points. This is not a problem, as it merely removes the necessity for a filtering step. An example of a simulated LIDAR scan is shown in Figure 5-1.

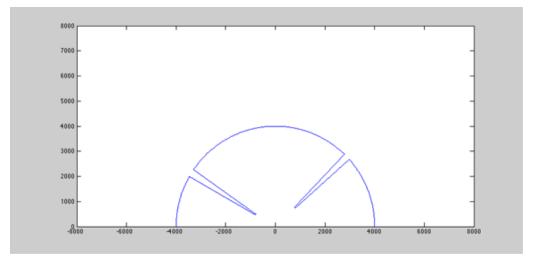


Figure 5-1. An example of a simulated LIDAR scan

The tracking algorithm is able to successfully locate any objects that are within the LIDAR's field of view. It is able to segment the data and classify objects as either people or vehicles. Where the algorithm lacks, however, is in the tracking of the objects. The data association step can be inconsistent, and segments in new frames are often considered new objects rather than the previously moving object. This is especially noticeable at high velocities

and accelerations as well as during and after occlusions. An example of a successful tracking is shown in Figure 5-2.

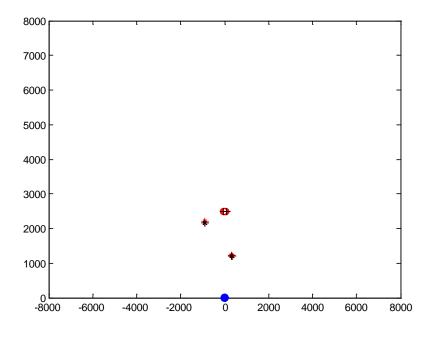


Figure 5-2. Sample tracking of vehicle and two objects

# Chapter 6

# **Collision Avoidance**

With the known position and motion of any obstacles that may be in the field of view, measures can be taken to avoid collision. Once the distance between the vehicle and the object is deemed to be too close, a decision must be made as to whether to apply the brakes or attempt an evasive turn. This chapter details how this system is applied to the vehicle control simulation with the information from the object tracking.

### 6.1 **Proximity Measurement**

Before any action must be taken, a possible collision must be detected. Each time step, the distance between the vehicle and the nearest feature point on each object is calculated. The vehicle will take action if this value is within a 3 m range, which is reserved for when the object is only first detected when it is already quite close. Otherwise, the motion model will be used to predict whether or not the vehicle and the object will be within a dangerous distance of each other in the near future. The past 5 frames are used to interpolate the measured position data to predict a possible path for the object. The motion of the object will also determine the maneuver the vehicle performs if evasive action is necessary.

#### 6.2 Braking

The first possible course of action to take is to apply the brakes. This technique will be applied in the case of an object that is or will be in front of the vehicle on or near its planned path. This is an ideal course of action since, throughout the maneuver, the vehicle remains entirely in its lane. This is useful if similar docking processes are to be conducted simultaneously in close proximity.

Before the vehicle attempts to brake to avoid an impending collision, it must be known if the vehicle is able to stop in a short enough distance. To do this, a minimum braking distance is calculated. For this calculation, a simplistic friction model is used, assuming the brakes are completely locked. This requires a known vehicle weight and coefficient of friction between the tires and asphalt. Using these values, the calculations proceed as follows.

$$F = -\mu N$$
$$ma = -\mu mg$$
$$a = -\mu g$$
$$2ad = U_{f}^{2} - U_{o}^{2}$$
$$d = \frac{U^{2}}{2\mu g}$$

If the potential distance between the vehicle and the object is greater than this minimum stopping distance, then less acceleration can be applied as long as it still provides a sufficient safety tolerance.

$$a = -\frac{U^2}{2d}$$

If the vehicle to object distance does not meet this minimum requirement, other avoidance maneuvers must be performed.

#### 6.3 Turning

The next option that is used to avoid a collision is to turn the vehicle away from the approaching object. For this, a turn with a constant radius will be used. The feature points taken from the object tracking subsystem are used to identify the corners of the object that the vehicle must successfully avoid. The turn radius necessary to clear the corner is found using the following calculations. The angle difference is found using the tangent of the triangle formed by the x-difference and y-difference between the vehicle CG and the desired point. The radius is found using the perpendicular bisector of the segment connecting the two points. The maximum steering angle allowed by the vehicle is 20 degrees.

$$\tan \theta = \frac{x}{y}$$
$$\theta = \tan^{-1} \frac{x}{y}$$
$$\sin \theta = \frac{\frac{1}{2}\sqrt{x^2 + y^2}}{R}$$
$$R = \frac{\sqrt{x^2 + y^2}}{\sin(\tan^{-1} \frac{x}{y})}$$

The direction the vehicle must turn in order to have the highest probability of avoiding a collision is then determined. The first consideration is the presence of objects in close proximity to the sides of the vehicle. In this case, the direction where there is the most open space is chosen. If both sides are open, the vehicle will proceed in the direction opposite of the current location of the approaching object.

## **Chapter 7**

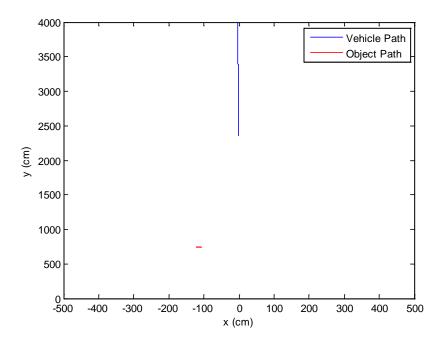
## **Experimental Results**

Multiple tests are performed on the finished simulation to determine how successful it is. These tests include many different paths and speeds for the object, as well as the introduction of multiple simultaneous objects. This chapter explains the results of the simulation through each of these tests, including the failures.

### 7.1 Results

## 7.1.1 Stationary Object

The first test involves a stationary object in the vehicle environment. The object is placed slightly off the center of the lane, halfway between the starting point and the dock. The object is successfully located using the LIDAR simulation, aided by the fact that the object is not moving. Since the object is directly in the path of the vehicle, once the vehicle enters the range at which action is necessary, a braking maneuver is executed. Since the object is seen so far in advance, the maximum deceleration is not necessary, so the vehicle comes to a comfortable stop.





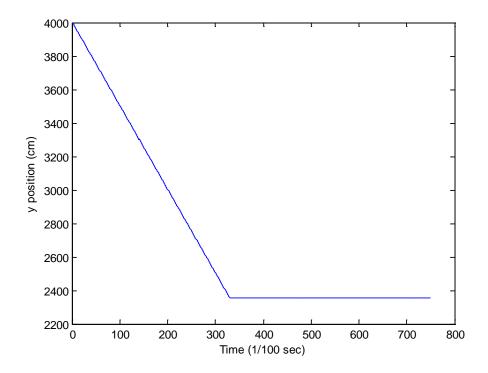


Figure 7-2. Y-position vs. time of a successful braking maneuver to avoid a stationary object

## 7.1.2 Object with Constant Velocity

Now, the object is given a low, constant velocity. The object is once again successfully tracked throughout its trajectory. The path is predicted very accurately due to the constant velocity. In cases where the object path intersects that of the vehicle, the system identifies the impending collision well in advance. The vehicle brakes similar to the way it did in the previous test. If the object never approaches the vehicle, the vehicle proceeds along its path without adjusting its route.

If the object is moving with high velocities, however, the vehicle is not always able to react. In this case, the object is not tracked as well, and a definite location is not found at some time intervals. The motion model partially covers this problem, but many consecutive missing points result in an inaccurate prediction. When this happens, the vehicle either detects the possible collision late and turns away or collides with the object.

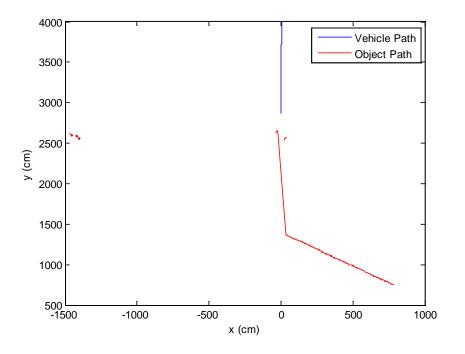


Figure 7-3. Successful braking to avoid an object with constant velocity

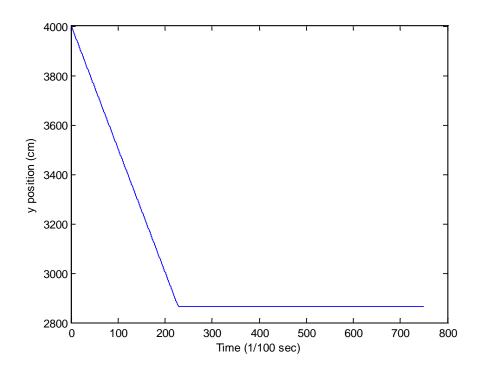


Figure 7-4. Y-position vs. time of vehicle for a successful braking maneuver to avoid a constant velocity object

### 7.1.3 Object with Acceleration

When a constant acceleration is added to the moving object, the results are quite similar to the previous constant velocity test. If the velocity and acceleration are sufficiently low, the object will be tracked well, and the vehicle reacts and brakes comfortably with plenty of time to spare. However, if these values are raised significantly, the objects are not tracked as well. With the addition of acceleration, if there are multiple consecutive frames that the object is not tracked, the path prediction suffers, resulting in more collisions.

## 7.1.4 Multiple Objects

As a final test, a second object is added. One object crosses the vehicles path while the other remains a significant distance away. In this case, the vehicle reacts to the incoming object as it has in previous tests, depending on the manner of the motion. The only effect the second object has is influencing the vehicle to turn away from the object if it is forced to make a maneuver around the other object.

### 7.2 Failure Analysis

Though the system performed as expected in a majority of test situations, there we certain cases where the vehicle was unable to avoid a collision. These cases are limited to those with objects with especially high velocity or acceleration values. The error can be traced to the data association step of the object tracking system. With errors in this step, the object is not always followed, and when it is, it is often stored as a new object. To resolve the problem, a more advanced association algorithm may be used such as JPDA or MHT, as discussed in Chapter 2.

## **Chapter 8**

## Conclusion

With the increased desire for vehicle automation, safety systems are crucial to go along with the vehicle control systems. Using a dock-mounted LIDAR, objects near the vehicle can be located and tracked as the vehicle performs a docking maneuver. It is important that the vehicle can then take evasive actions if a dangerous object is present.

This thesis has shown, using a simulation, that the vehicle can be controlled using the feedback from position error and orientation to find a single lookahead point angle error to control. With the addition of a PD controller, the vehicle can navigate a straight path. Using a simulated LIDAR, range data can be successfully produced from a map that contains multiple objects. This data can be segmented and classified to find the location and type of the objects in the field of view. The objects can then be tracked using a nearest neighbor filter with a small degree of success. With this information, the vehicle can make avoidance measures based on the location and velocity of the objects. The success of the collision avoidance measures is entirely dependent on the accuracy of the object tracking. However, accurate object position data is often all that is necessary for the vehicle to avoid the object.

This leaves a lot of room for future work. The lane that leads to the dock can be changed to an arbitrary curve for the vehicle to follow. An improved object tracking subsystem can be achieved through the application of more advanced data association techniques. Collision avoidance can be improved by employing dynamic turning that includes braking in the turn. Finally, the system can be applied to a physical prototype to observe the practical effectiveness.

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# ACADEMIC VITA

Kyle Reigh kmr5339@psu.edu

<u>Campus Address</u> 421 E. Beaver Ave, Apt. B5 State College, PA 16801 Permanent Address 119 Penns Grant Drive Morrisville, PA 19067

# **Professional Profile**

- Skilled design engineer with experience that includes project manager and primary concept generator in the design of a product for a local business
- Experienced research assistant with skills in communication and interpersonal skills, as well as leadership and problem-solving
- Specialization in mechatronics and automation, including control systems

# Education

**Bachelor of Science in Mechanical Engineering,** The Pennsylvania State University, University Park, PA, Schreyer Honors College, Anticipated Graduation: August 2013, Specialization: Mechatronics.

# Academic Honors and Awards

- Schreyer Honors College Academic Excellence Scholarship
- Charles Henry Berle Memorial Scholarship
- Paul Morrow Endowed Scholarship in the College of Engineering
- Harding Lewis Memorial Scholarship
- President's Freshman Award
- National Society of Collegiate Scholars, member
- Dean's List: 8 semesters

# **Research Experience**

## **Research Assistant**

The Pennsylvania State University (2011)

- Worked in the Larson Transportation Institute (LTI) on designing objects to stop vehicles moving at high speeds
- Collaborated in the design and execution of 9 full-scale crash tests
- Analyzed high speed footage and recreated the impacts using Photron and MATLAB
- Participated in friction workshop to test and calibrate devices that measure the coefficients of friction of various road surfaces

# **Professional Affiliations**

- Phi Beta Lambda, Professional Business Fraternity, Pledge Class President and Parliamentarian
- American Society of Mechanical Engineers, member
- Penn State Dance MaraTHON, Atlas, member

# Skills

- C++, Python, MATLAB, Arduino, SolidWorks, Photron, Microsoft Office 97-2013
- Spanish four semesters
- Machining, welding